

COBHAM

SAILOR SP3510 Portable VHF

User manual



Emergency procedure

- Turn the knob at the top of the radio clockwise. The display lights up showing the last used channel and the battery level.
- Select channel 16 (Distress or Safety), press the **16/C key**.
- Press the PTT and say:
 - "MAYDAY, MAYDAY, MAYDAY",
 - "This is" ships name repeated three times
 -
 - "MAYDAY"
 - "This is" ships name and call sign,
 - The ship's position in latitude and longitude or other reference to a known geographical location,
 - The nature of distress and assistance wanted,
 - Any other information which might facilitate the rescue.
 - "OVER"
- Release PTT and listen for answer.

SP3510 VHF

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Trademark Acknowledgements

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Warranty limitation

IMPORTANT - The radio is a sealed waterproof unit. To create and maintain its waterproof integrity it was assembled in a controlled environment using special equipment. The radio is not a user maintainable unit, and under no circumstances should the unit be opened except by authorized personnel. Unauthorized opening of the unit will invalidate the warranty.

Disclaimer

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Thrane & Thrane A/S is trading as Cobham SATCOM.

Precautions

Avoid water and salt in the I/O connector and keep it clean frequently.

Only use original Thrane & Thrane battery packs. Make sure they are clean and dry before attaching the transceiver. Be careful not to damage any gaskets.

Only use the original Thrane & Thrane charger for the rechargeable battery.

Be very careful when handling the Lithium batteries. With correct use they are safe but any misuse might cause dangerous situations.

Never short circuit the battery terminals, never expose the transceiver and the batteries to extreme temperature or fire and never use any kind of violence.

Avoid close contact between the antenna and parts of the human body. The top of the antenna must never be closer than 5 cm to the body when transmitting.

Do not submerge the transceiver more than 1 m for 30 minutes.

Keep the transceiver at least 0.3 m away from the magnetic compass.

Training information

SAILOR SP3510 VHF is designed for "occupational use only". It must be operated by licensed personnel only.

The SP3510 complies with the FCC RF exposure limits for "Occupational Use Only".

- FCC OET Bulletin 65 Supplement C, evaluating compliance with FCC guidelines for human exposure to radio frequency electromagnetic fields.
- American National Standards Institute (C95.1) IEEE standard for safety levels with respect to human exposure to radio frequency electromagnetic fields, 3 kHz to 300 GHz.
- American National Standards Institute (C95.3) IEEE recommended practice for the measurement of potentially hazardous electromagnetic fields - RF and microwaves.



Warning! Your Thrane & Thrane VHF radio generates electromagnetic RF (radio frequency) energy when transmitting. To ensure that you are not exposed to excessive amounts of energy and thus to avoid health hazards from excessive exposure to RF energy, all persons must be at least 5 cm away from the antenna when the radio is transmitting.

Correct use

For best performance, hold the radio vertically and 10 cm away from the head when talking into the microphone.

Manufacturer

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Industrivej 30, DK-9490 Pandrup, Denmark

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Introduction

Your VHF

The SP3510 VHF is designed for flexibility in daily use. It connects easily to external equipment like headsets and fist mikes, making the SP3510 suitable for any noisy environment.

Main features:

- Unique man machine interface, an excellent grip even with gloves, and large tactile buttons.
- Display with red adjustable backlight which makes the display visible even at night.
- Built-in “sleep” function, minimizing power consumption and improving battery lifetime.
- A lanyard and belt clip included.

A huge accessory program comes with the SAILOR SP3500 series.

Please find the nearest SAILOR distributor on www.cobham.com



Performance

For best performance of the transceiver keep the following in mind:

- Keep clear of metal environment.
- Hold the transceiver vertically and 10 cm from lips and push the PTT when transmitting.
- In receive mode carry the transceiver vertically with belt clips.
- To preserve battery power, adjust squelch to close the loudspeaker when there is no signal.
- If you are in a lifeboat keep the antenna as high as possible.

Channels

Per default this radio operates with the channels defined in the International (INT) channel tables. This channel table is defined in Radio Regulations Appendix 18.

Note

Channel designators xxA/xxB corresponds to 10xx/20xx defined in Radio Regulations Appendix 18.

Furthermore this radio can be configured to operate on United States (US), Canadian (CA) and Inland Waterways (BI) channels, see tables below.

For information on how to select a channel mode, see *Entering and using configuration mode* on page 17 and *CHAN* on page 18.

National frequency regulations shall always be respected and might restrict operation for this type of equipment.

International channels (INT)

1 D)	10	19 D)	28A	68	78 D)
2 D)	11	19A	60 D)	69	78A
3 D)	12	19B	61 D)	71	78B
4 D)	13	20 D)	62 D)	72	79 D)
5 D)	14	20A	63 D)	73	79A
6	15	20B	64 D)	74	79B
7 D)	16	27 D)	65 D)	75 L)	87
8	17	27A	66 D)	76 L)	88
9	18 D)	28 D)	67	77	

L) Tx is limited to 1 W.

D) Duplex channel.

United States channels (US)

1A	16	27 D)	77 L)		W1B
5A	17	28 D)	78A		W2B
6	18A	63A	79A		W3B
7A	19A	65A	80A		W4B
8	20 D)	66A	81A		W5B
9	20	67 L)	82A		W6B
10	21A	68	83A		W7B
11	22A	69	84 D)		W8B
12	23A	71	85 D)		W9B
13 L)	24 D)	72	86 D)		W10B
14	25 D)	73	87		
15B	26 D)	74	88		

L) Tx is limited to 1 W.

D) Duplex channel.

Canadian channels (CA)

1 D)	13	24 D)	68	81A	W1B
2 D)	14	25 D)	69	82A	W2B
3 D)	15 L)	26 D)	71	83A	W3B
4A	16	27 D)	72	83B	
5A	17 L)	28 D)	73	84 D)	
6	18A	60 D)	74	85 D)	
7A	19A	61A	75 L)	86 D)	
8	20 D) L)	62A	76 L)	87	
9	21A	64A	77 L)	88	
10	21B	65A L)	78A		
11	22A	66A L)	79A		
12	23 D)	67	80A		

L) Tx is limited to 1 W.

D) Duplex channel.

Inland Waters channels (BI)

In BI channel mode the ATIS function is default enabled for all channels and dual watch and scan are default disabled. ATIS is automatically transmitted after each transmission in Inland Waters. See *ATIS* on page 20 for information on how to program the call sign.

1 D)	10 L)	19 D)	28A	68	78 D)
2 D)	11 L)	19A	60 D)	69	78A
3 D)	12 L)	19B	61 D)	71 L)	78B
4 D)	13 L)	20 D)	62 D)	72 L)	79 D)
5 D)	14 L)	20A	63 D)	73	79A
6 L)	15 L)	20B	64 D)	74 L)	79B
7 D)	16	27 D)	65 D)	75 L)	87
8 L)	17 L)	27A	66 D)	76 L)	88
9	18 D)	28 D)	67	77 L)	

L) Tx is limited to 1 W.

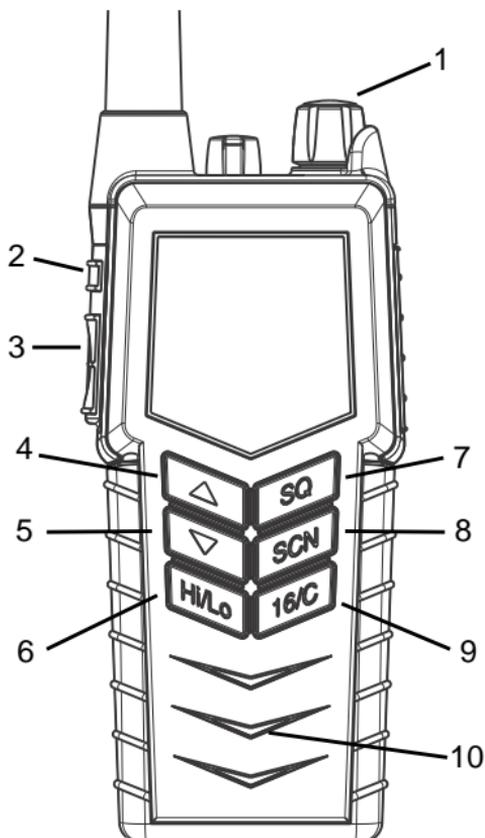
D) Duplex channel.

Operation

Controls

Keys and buttons

1. On/off/volume
2. Light/Lock
3. Push To Talk (PTT)
4. Up key
5. Down key
6. Hi/Lo output power
7. Squelch
8. Scan
9. Priority channel (16)/
Call channel
10. Loudspeaker/microphone



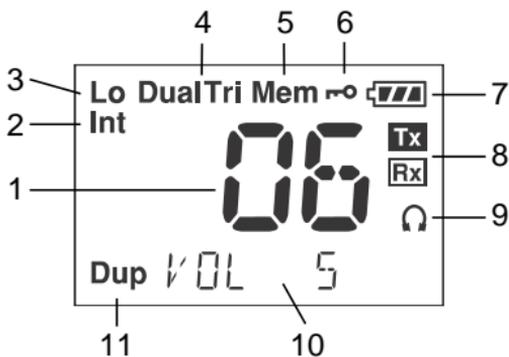
Key presses

Pressing and holding certain keys gives access to additional functions, shown in the table below.

Key	Short press (1 beep)	Long press (2 beeps)	Extra long press (3 beeps)
 	<p>Show next available item in the list (up or down).</p> <p>Default: Channel selection</p>	<p>Run through available items, or select tagged channels A (▼) or B (▲).</p>	<p>Run through available items if an A or B channel is tagged</p>
	<p>Activate Squelch control (Adjust with up/down arrows).</p>	<p>Monitor function. Open Squelch completely. Set period of time in configuration mode.</p>	
	<p>1 press: Activate/terminate Dual/Triple watch.</p> <p>2 presses: Activate memory scan.</p>	<p>Add/Delete channel from memory scan.</p>	
	<p>Toggle between high and low transmitter power.</p>		
	<p>Select channel 16.</p>	<p>Select programmed Call channel.</p>	<p>Program Call channel.</p>

The display

The display holds various fields of information, explained below.



1. Current working channel.
2. Current channel mode.
3. “Lo”: Reduced transmitter power.
Full transmitter power is not shown in display.
4. Dual/Triple watch activated.
5. Current working channel is marked for scanning.
6. Keypad is locked.
7. Battery level indicator.
8. Transmitting (Tx) /Receiving (Rx).
9. Accessory is connected.
10. Service line for various purposes. In this example the volume level.
11. Semi-duplex channel.

Using the VHF

Basic functions

Note Before using the radio, mount the antenna at the top of the radio. The antenna is delivered with the radio.

Switching the radio on and off

- **To switch the radio on**, turn the knob at the top of the radio **clockwise**.
The display lights up showing the last used channel and the battery level.
- **To switch the radio off**, Turn the knob back **counter-clockwise** until it clicks.



Selecting the working channel

- To select **channel 16** (Distress or Safety), press the **16/C** key.
- To select the **Call channel**, use a long press on **16/C**.
- To select among **all available channels**, press **▲** or **▼** on the keypad. For fast selection, press and hold **▲** or **▼**.

The display shows the currently selected channel. The bottom left corner of the display shows “Dup” if the channel is a semi-duplex channel.

Note Long press on **▲** or **▼** can also be used to select preferred channels. For information on how to program preferred channels, see *Configuring the radio* on page 17.

Activating a call

To **activate a call** to the selected channel, press and hold the **PTT** button on the side of the radio.

The radio transmits as long as the PTT button is pressed. A small **Tx** sign next to the channel number indicates when the radio is in transmit mode.



Adjusting the volume

- To **increase** the volume, turn the on/off knob at the top of the radio **clockwise**.
- To **decrease** the volume, turn the knob **counter-clockwise**.

The display shows the level of the volume, e.g. “VOL 5”, while it is adjusted.

Using Squelch control

- To **activate** Squelch control, press the **SQ** key.
- To **set** the Squelch level, press ▲ (closing) or ▼ (opening). The display shows the Squelch level while it is adjusted, e.g. “SQ 5”.

Adjusting the display backlight

- To **turn on** the backlight, press the **Light/Lock** button on the side of the radio.
- To **adjust** the backlight level, press ▲ or ▼ within 3 seconds after turning on the light. The display shows the level while it is adjusted, e.g. “DIM MED”.



Using Dual/Triple watch

- **To activate** Dual/Triple watch, press the **SCN** key.
The display shows “Dual” or “Tri” at the top and “16” at the bottom right. The radio toggles between the selected channel and channel 16 in Dual watch. In Triple watch, the radio shifts between channel 16, the call channel and the selected channel.
To select whether the SCN key should activate Dual or Triple watch, refer to *Configuring the radio* on page 17.
- **To terminate** Dual watch, press **SCN** again.

Scanning channels

- **To activate** scanning memory, press 2 times **SCN** within 2 seconds.
During scanning, the display shows “SC” in the channel field. The radio toggles between channel 16 and each of the channels marked for scanning.
- **To terminate** scanning, press **SCN** once.

Changing the transmitter power

To change the transmitter power, press the **Hi/Lo** key. The display shows “LO” when power is set to low. Otherwise maximum power is used.

Locking the keypad

- **To lock** the keypad, press and hold the **Light/Lock** button. The display shows a key symbol when the keypad is locked.
- **To unlock** the keypad, press and hold the **Light/Lock** button again.

Other functions

Programming the Call channel

To program the Call channel, do as follows:

1. Press and hold **16/C** until the current Call channel number is flashing.
2. Select the channel with **▲** or **▼**.
3. Press **16/C** to confirm within 3 seconds.

Programming the scanning memory

To add a channel to the scanning memory, select the channel and then press and hold the **SCN** key until the display shows **MEM** at the top.

To remove a channel from the scanning memory, select the channel and then press and hold the **SCN** key until the **MEM** sign disappears from the display.

Low power operation

The radio can be operated in low power mode. In this mode battery life time is dramatically increased. Up to the first second of a received call might be lost if this mode is selected. Refer to *SLEEP* on page 19.

Alive beep

To enable “ALIVE” function do as follows:

1. Select the channel where ALIVE function is desired to be transmitted.
2. Press and hold the **Hi/Lo** until you see “ALIVE ON” on the radio display. It takes approx. a second.

3. Now “ALIVE” is transmitted by a “beep” on the working channel, with approx. 4-second intervals.

To deactivate “ALIVE” function do as follows:

- Press and hold the **Hi/Lo** pressed until “ALIVE ON” no longer appears on the radio display. It takes approx. a second.

“ALIVE” function is also deactivated when

- The channel is changed.
- The radio is turned OFF and ON again.
- Watch or scanning is enabled.
- Squelch is open.

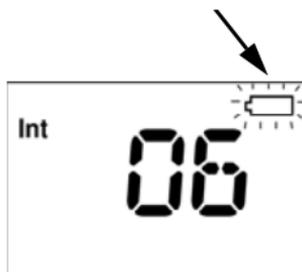
Refer to *ALIVE* on page 21

Batteries

Battery level indication

When the battery level is low, you should recharge the battery.

The radio display shows the battery status. When the battery symbol is empty and flashing, the battery should be recharged as soon as possible.



Removing and inserting the battery pack

To remove the battery pack, do as follows:

1. Open the safety lock as shown.
2. Remove the battery.

To insert the battery pack, attach the battery and then close the safety lock.



The battery chargers

The chargers has two compartments.

CH3507

- A rear compartment only for storing a spare battery. It does not have a charger function.
- A front compartment for recharging the battery alone or while attached to the radio.

CH3508

- It is possible to charge a battery in rear compartment simultaneously with the radio/battery in front.

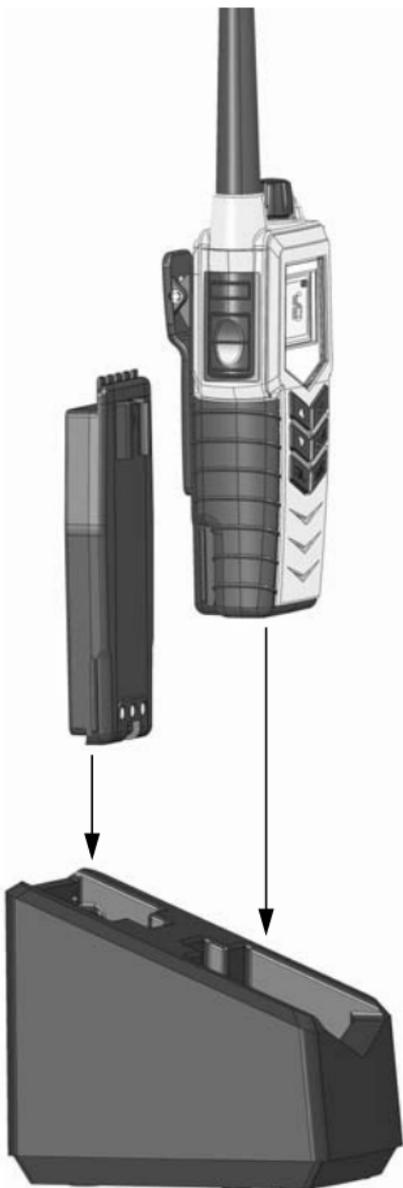
Installing the charger

Mounting the charger

There are several options for mounting one or more chargers on a table or a wall.

For information on dimensions and screw positions, refer to *Dimensional drawing, chargers* on page 35.

When mounting the charger, make sure it is placed in a dry place and away from direct sunlight. The charger is not waterproof.



Connecting to power

The charger can be supplied from DC or from AC using an AC/DC converter.

DC: Connect the 12-24VDC Connection Cable between the DC supply and the connector on the underside of the charger.

AC: Connect the AC/DC converter to the connector on the underside of the charger. Then connect the AC/DC converter to the AC outlet.

Recharging the battery

To recharge the battery, place the radio with battery or the battery alone in the front position of the charger cradle.

If the radio cannot turn on due to complete discharged battery, then **turn off** the radio and place it in the charger or charge the battery alone.

The light indicators on the charger cradle show the status as follows:

- Green light: Power is connected to the charger.
- Slow red flash: Charging in progress.
- Quick red flash (twice per second): Charging error, e.g. battery defect or temperature out of range.
- Steady red light: Charging completed. Trickle charge mode.

Charging time with empty battery: VHF off approx. 4 hours, VHF on: approx. 5 hours.

The battery indicator on the radio display indicates if the radio is placed in the charger while radio and charger are both powered.



Configuring the radio

Configuration mode

Entering and using configuration mode

Note | The radio is not operational in configuration mode.

- **To enter** configuration mode, press and hold the **Light/Lock** button while turning on the radio.
The bottom line of the display shows the current menu item/setting.
- **To exit** configuration mode, turn off the radio or press any key except ▲, ▼ and the Light/Lock button.
Using the PTT button or leaving the radio inactive for 10 seconds also causes the radio to exit configuration mode.
- **To change** a setting, press ▲ or ▼.
- **To confirm the current setting** and go to the next menu item, press the **Light/Lock** button.

List of configuration settings

The following settings are available in configuration mode.

Name	Values	Description
LIGHT	MAN	Only Light/Lock button activates the backlight.
	KEY	All keys and buttons, except PTT and volume control, activate the backlight.
CHAN	INT	International channels.
	US	US channels.
	CA	Canadian channels
	BI	Inland waterways. ATIS and ATIS killer is enabled. All multiple watch is disabled.
	ALT	Custom defined.
BEEP	MAX	Status click/beep sound on key press, long press (settings/programming saved) and battery alarm. Maximum level.
	MIN	Status click/beep sound on key press, long press (settings/programming saved) and battery alarm. Minimum level.
	OFF	All beeps off.
VER	X.XX.XX	Software version. Read-only.
VBAT	X.XX	Battery voltage (V). Read-only.
TEMP	XX.X	Temperature (°C). Read-only.

Name	Values	Description
SLEEP	ON	Enable sleep mode (to minimize power consumption). Sleeps for periods of 1 second after 15 seconds of idle mode. Idle mode is: no signal detected and no operation of the radio.
	OFF	Disable sleep mode.
CONTRST	1, 2, 3, 4, 5	Contrast. 1 = lowest and 5 = highest.
SHANG	OFF	Off. Resumes scanning when signal disappears.
	4, 6, 8, 10	Scan hang time (in seconds) on an active receiving working channel. The time is measured from signal detected - remains on channel even if signal disappears.
SCRES	OFF	Automatic resume deactivated.
	3, 6, 10, 15, 20, 25, 30	Scanning/watch can be automatically resumed after this time (seconds) if previously terminated with PTT.
WTCH	DUAL	Single press on the SCN key activates Dual watch.
	TRI	Single press on the SCN key activates Triple watch. If no CALL channel is programmed, "Dual" watch is activated.

Name	Values	Description
SQ	TIME	A long press on SQ opens squelch. The squelch level resumes to setting 3 seconds after SQ is released.
	MAN	A long press on SQ opens squelch. The squelch level resumes to setting as soon SQ is released.
WORK	ON	If the distress or call channel is selected using the 16/C key, any push on ▲ or ▼ will select the working channel active when 16/C was pushed.
	OFF	If on a distress or call channel, any push on ▲ or ▼ will select the channel next to the displayed channel.
ATIS	NONE	Default state if not programmed. Push ▲ to go into programming mode.
	READ	The ATIS call sign is programmed and available for read-out. Push ▲ to read the programmed ATIS value.
DDDDDDDD		ATIS Call sign read-out. Read-only after programming once. Changing or clearing the Call sign after programming is only possible via the service interface.

Name	Values	Description
1 2 3 4 5 6 7 8 9	0-9	In ATIS programming mode: <ul style="list-style-type: none"> • Select the digit position with the Light/Lock button. • Select the digit with ▲ or ▼. • Press Light/Lock to confirm programming. Note: All digits must be programmed.
PREFA	OFF	Remove tag “A” for current working channel.
	ON	Tag current working channel with “A”. If another channel was previously tagged “A”, this is overruled. <ul style="list-style-type: none"> • The working channel can now be selected with a long press on ▼.
PREFB	OFF	Remove tag “B” for current working channel.
	ON	Tag current working channel with “B”. If another channel was previously tagged “B”, this is overruled. <ul style="list-style-type: none"> • The working channel can now be selected with a long press on ▲.
ALIVE	OFF	Factory default state.
	ON	Press ▲ to set “ALIVE” on.

Name	Values	Description
ADD NAME	A-Z, 0-9	<p>Makes it possible to name the channels.</p> <p>The name must contain a maximum of 9 characters, use only capital letters, digits and spaces.</p> <p>Note: The name appears in the service line on the display.</p>

Equipment and accessories

External equipment

List of equipment

The following equipment can be connected to the radio:

- SAVOX 400E Push-To-Talk unit
- SAVOX C500 Fist Mike
- SAVOX NC/400 Noise-com
- SAVOX HC-E Helmet-com
- SAVOX K53004 Helmet unit
- Peltor MT7H79 Headset

We recommend to remove all accessories during emergency use.

All accessories listed might be used when body worn.

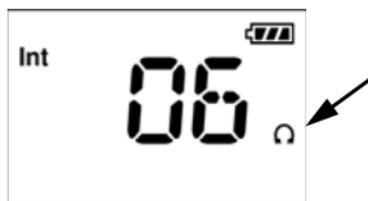
Connecting external equipment

Connect the dedicated interface cable between the external equipment and the top connector on the radio.

Interface cable	Order number
For SAVOX 400E	403500-940
For SAVOX C500	403500-950
For Peltor FL5061	403500-951



When external equipment is connected to the radio, the right side of the display will show a headset.



Impact on radio operation

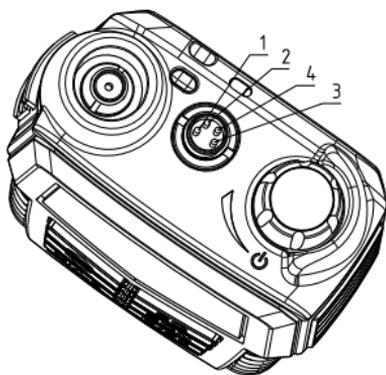
The external equipment can have a built-in PTT button, speaker and microphone. Thus a connection has per default the following impact on the radio operation:

- If a speaker or earpiece is built into the detected external equipment, the sound device of the external equipment is used, and the internal radio speaker is disabled.
- The external accessory microphone is selected as audio input device, when the external PTT button is pressed. The transceiver microphone is used as audio input device when the transceiver PTT button is pressed.

This behaviour can be changed in the service tool.

Accessorie connector

- Pin 1. Loudspeaker,
minimum 8 ohm impedance.
- Pin 2. Accessory power,
5V maximum 0.03A.
- Pin 3. Microphone input,
 $R_i = 2.2\text{kohm}$, 3V phantom power.
- Pin 4. GND



Accessories

List of accessories

The following accessories are delivered with your radio:

Accessory	Part number
Secondary battery (black, rechargeable), B3502	403502A
Charger, CH3505	403505A
AC/DC converter, length 150cm (100-240V~ /12VDC out)	88-125538
12-24VDC Connection cable, length 150cm	37-124381
Belt clip	62-124320
Antenna	88-124370
Lanyard	41-124375
User Manual (this manual)	98-124292

Batteries, charger, AC/DC Converter and **12VDC Connection** are described in *Batteries* on page 13.

To mount the **antenna**, simply screw it into the threaded bush at the top of the radio.

Use of **lanyard** is only for hand held operation. Put it around the wrist to prevent dropping the radio.

Accessories you may buy

Accessory	Part number
Dual Position Charger CH3508	403508B
Leather Case	403500-205

Leather Case



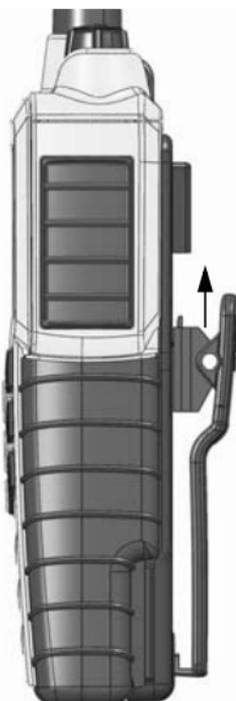
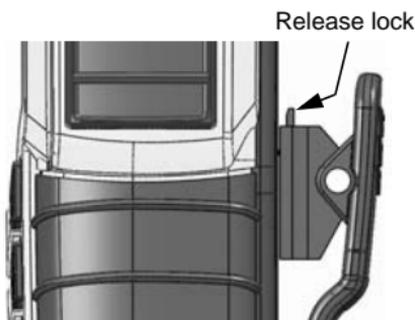
Warning!

The display must always be kept away from the body to reduce the RF exposure when body worn.

Attaching and removing the belt clip

To attach the belt clip, slide the belt clip upwards into the rails at the back of the radio until it locks.

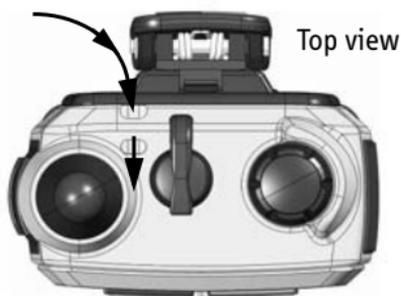
To remove the belt clip, press the projection at the top of the belt clip to release the lock and slide the belt clip downwards out of the rails.



Attaching the lanyard

Do as follows:

1. Take the lanyard through the eye at the top of the radio.
2. Put one end of the lanyard through the loop at the other end of the lanyard and pull to tighten.



Troubleshooting

Displaying errors

Some errors result in an error message in the display. These error messages are listed below.

Display text	Problem	Type	Actions
Err EMPTY BAT	The battery voltage is below a critical level, where further operation would damage the battery.	Severe. Radio is non-functional.	Change/recharge the battery.
Err HW ERR	Hardware error.	Severe. Radio is non-functional.	Service required.
ILLEGAL	Context fails operation. This text will appear on the following occasions: <ul style="list-style-type: none"> • Multiple watch is selected on channel 16, or in channel regions where it is not allowed. • High power is selected on a channel where it is prohibited. • Transmission on blocked channels 	Fail operation	Consider operation in a different context.

Technical specifications

Technical data SP3510

General

Item	Specification
Rx frequency range, maritime	155.000 - 163.425 MHz
Tx frequency range, maritime	155.000 - 161.450 MHz
Modulation	16K0G3E
Power supply	7.2 VDC Li battery
Current drain at 5 W Tx	1.7 A
Current drain at 1 W Tx	0.8 A
Current drain Rx max audio	0.25 A
Antenna port	50 ohm
Battery	Lithium-Ion, 1800 mAh rechargeable
Operating temperature	-20°C to +55° C
Water ingress protection	IP67
Frequency stability	Better than ± 0.7 kHz
Weight with emergency battery	340g

Transmitter

Item	Specification
RF output power	5 W /1 W
RF output power, Canada	4.5 W \pm 1 dB / 0.75 W \pm 1 dB
Max deviation	\pm 5 kHz
Spurious emission	< 0.25 μ W
Adjacent channel power	> 70 dB

Receiver

Item	Specification
Sensitivity (20 dB SINAD)	-117 dBm typical
Intermodulation	Better than 70 dB
Spurious response	> 70 dB
Adjacent channel selectivity	> 70 dB
Audio output, internal	0.25 W at 10% dist.
Audio output, external	0.25 W/8 ohm

Battery life guidelines

Note

New batteries should be placed in the charger for minimum 12 hours first time.

During daily use, always keep the battery fully charged and away from hot areas.

Keep the battery terminals dry and clean.

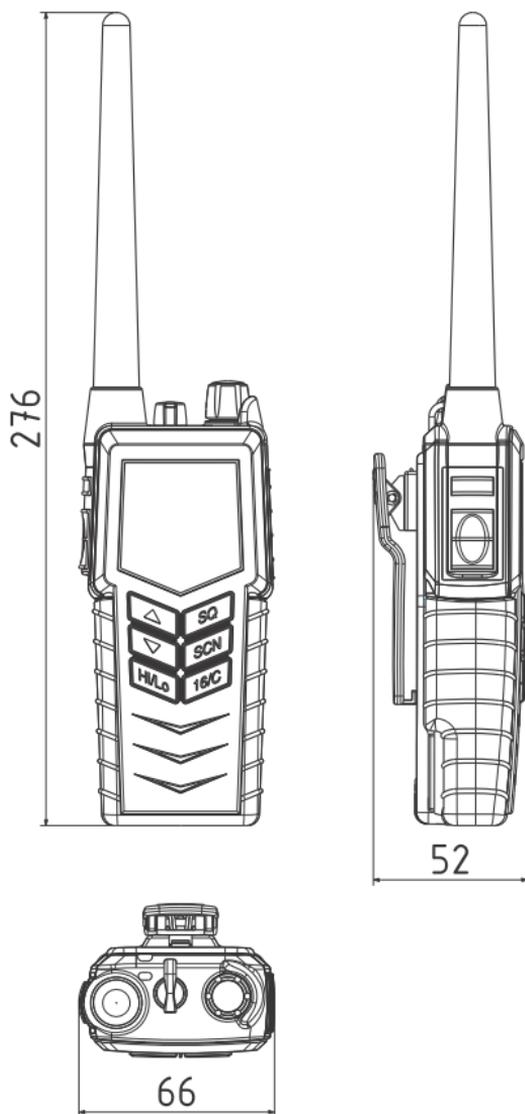
Never discharge beyond the specifications of the battery.

Operation/Standby time depends on usage. Generally, the more the radio is transmitting, the faster it will drain the battery. Also, the “Hi” power setting will drain the battery faster than the “Lo” setting.

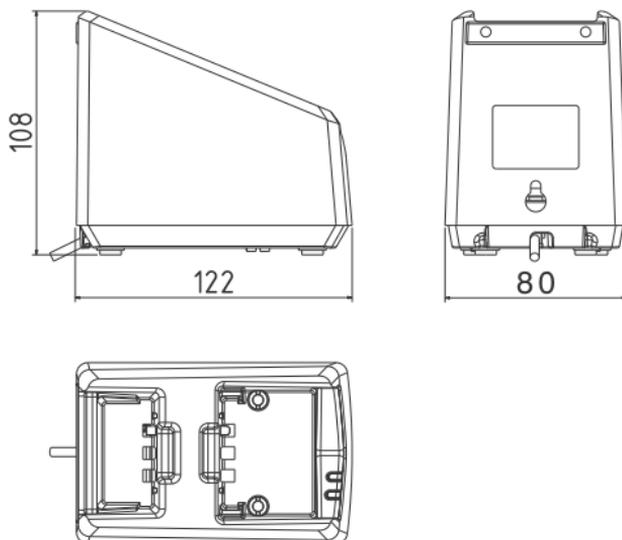
Approximate figures are:

- A battery can be stored for 4 to 6 month at 25°C if charged to 25%.
- The battery will normally last for 5 to 9 hours of use on a fully charged battery.

Dimensional drawing, transceiver

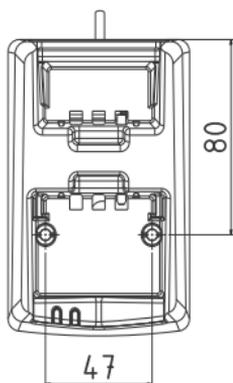


Dimensional drawing, chargers

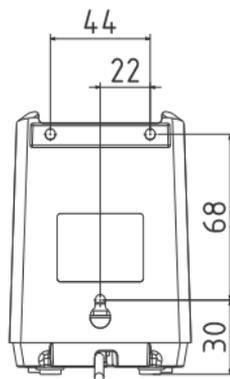


Mounting Possibilities

Desktop mounting, top view



Wall mounting, rear view



EU Declaration of Conformity

Thrane & Thrane A/S declares that the equipment complies with the specifications of the Radio Equipment Directive (RED) 2014/53/EU. The full text of the EU Declaration of Conformity is available at the internet address: <https://sync.cobham.com/satcom/products/marine>.

Attention

Gore-Tex Membrane

To keep the VHF watertight, it is very important that the Gore-Tex membrane under no circumstances must be damaged/covered or removed.

That is, do not remove the Gore-Tex membrane or place any labels in the area.



98-124292-N

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