





# AlphaRudderTurn

## Rudder/Rate of Turn Repeater (River)

Installation and Operation Manual

www.jrc.am





## Contents

I Preface	
I.1 Revision History	
I.2 Glossary	
I.2.1 Definitions	
I.2.2 Abbreviations	
I.3 Norms and Standards	
I Warnings and Cautions	
II.1 Warranty	
II.2 Storage	
II Introduction	9
1 Installation Instructions	10
1.1 Mechanical Installation	
1.1.1 Supplied Parts	
1.1.2 Dimensions	
1.1.3 Mounting Instrument	
1.1.4 Fitting Instrument Mounting Frame	
1.1.5 Fitting Instrument Water Seal	
1.1.6 Instrument Electric Connections	
1.1.7 Cable	
1.1.8 Cable Preparation	
1.1.8.1 Cable Preparation Sending Sides	
1.1.8.2 Cable Preparation Receiving Sides	
1.1.9 Grounding Instrument	
1.1.10 Instrument Power Supply	
1.1.11 Serial Interfaces.	
1.1.12 Serial Connection	
1.1.13 Relay	
1.1.14 Connecting Serial Ports	
1.1.15 Connecting Dimmer	
1.1.16 Analog Interface Mk.2	
1.1.16.1 Input Channel	21
1.1.16.2 Output Channels	
1.1.16.3 Check Functionality by Checking LEDs	
1.2 Software Installation	23
1.2.1 Selecting Active Software	
1.2.1.1 Software Applications	
1.2.2 Software Updates	24
1.2.3 Watchdog Protection	
2 Operation	

2	Operation	26
	2.1 Power	. 26
	2.2 Main Screen	. 26
	2.3 Menu Handling	. 27
	2.3.1 Default Values AlphaLine Instrument	
	•	





2.4 Ale	ert Handling	
2.5 Se	ettings	
2.5	5.1 Generic Settings	
	2.5.1.1 Generic Settings Menu	
	2.5.1.2 Touch Screen Calibration (TOUCH CAL)	
	2.5.1.3 Cleaning Display ( CLEAN MODE )	
	2.5.1.4 Change Theme (THEME)	
	2.5.1.5 Change Date and Time (DATE/TIME)	
	2.5.1.6 About the AlphaLine instrument (ABOUT)	
	2.5.1.7 Change Range Settings (RANGE SCALE)	
	2.5.1.8 ROT Settings (ROT SET)	
2.5	5.2 Advanced Settings	
	2.5.2.1 Advanced Settings Menu (ADV SET)	
	2.5.2.2 Central Dimming (CNTRL DIM)	
	2.5.2.3 Ethernet Configuration (ETH CONFIG)	44
	2.5.2.4 Serial Port Configuration (UART CONFIG)	45
	2.5.2.5 Serial Port Monitor (SERIAL MON)	
	2.5.2.6 Factory Reset (RESET)	
	2.5.2.7 Log (LOG)	
	2.5.2.8 NMEA Talker (NMEA TALKER)	49
	2.5.2.9 Rudder Settings (RUDDER SET)	50
	2.5.2.10 Calibrating ROT (ROT CAL)	51
	2.5.2.11 ROT Settings (ROT SET)	51
	2.5.2.12 Range/Scale Settings (RANGE SCALE)	
	2.5.2.13 Rudder Set Application Mode (SET MODE)	52
		······································

## 3 Maintenance......54

4	Appendix A	55
	4.1 Hardware Specifications	
	4.1.1 Specifications MFM	
	4.1.2 Specifications MFL	
	4.1.3 Specifications Analog Interface Mk.2	
	4.1.4 Available Accessories	
	4.2 Software Specifications	
	4.2.1 Supported NMEA Sentences IEC 61162	
	4.2.2 Alert List	
	4.3 Mechanical Drawings	
	4.3.1 Mechanical Drawing MFM	
	4.3.2 Mechanical Drawing MFL	61
	4.4 Electric Diagrams	
	4.4.1 Connection Diagram AlphaRudderTurn	63
	4.4.2 Connection Diagram Analog Interface Mk.2	64
	4.5 Schematics	
	4.5.1 Schematics AlphaLine MF Display Unit	66
	4.5.2 Schematics AlphaLine Instrument	67





## I Preface

The Alphatron Marine AlphaLine instrument range was designed for navigation and control of ships and is based on generic hardware and software, allowing for many different applications.

- Thoroughly read this instruction manual before installation and operation of the equipment.
- We recommend to keep this manual nearby the equipment to ensure ready access to it.

## **I.1 Revision History**

Revision No.	Software Version	Description	Date
V1.0	R1_015	First issue	17 June 2015
V1.0.1	R1_015	Textual changes	23 July 2015
V1.0.2	R1_015	Textual changes	01 September 2015
V1.0.3	R1_029	Textual changes	02 March 2016
V1.0.6	R1_035	Textual changes	06 June 2016

#### **I.2 Glossary**

The glossary contains a list of definitions and a list of abbreviations.

#### **I.2.1 Definitions**

The meaning of standard definitions as used in this manual are explained in Table 1: Definitions on page 4.

Redundant	A device that is equipped with multiple part of the same type, for everythe a device
Redundant	A device that is equipped with multiple part of the same type, for example a double power supply. This equipment will continue to function when one of the redundant part fails.
Heading users	Navigation equipment that uses heading/course information for functioning.
Hardware	The physical parts of the AlphaLine instrument.
LEDs	Light-emitting diodes. These are used for signaling statuses of hardware and software signals to the user.
Central alarm system / Bridge watch monitoring	System that is connected to all vital systems on a ship and that is able to give a centralized indication of the (alarm)status of all connected systems.
NMEA protocol	Protocol standard for transmitting and receiving of asynchronous serial data sentences.
Talker	Device which transmits data. This is usually called transmitter or TX.
Listener	Device which receives data. This is usually called receiver or RX.
ISO GND	Isolated Ground. This is a ground connection to be used for reference signal. It is different from EARTH and should normally not be connected to EARTH.
Grounding point/stud	Point on the chassis of the AlphaLine instrument which should be connected to the ship's mass.
Printed Circuit Board	A printed circuit board, or PCB, is used to mechanically support and electrically connect electronic components using conductive pathways, or traces, etched from copper sheets, laminated onto a non-conductive substrate.
(Galvanic) isolated	Electrical separation of two circuits. There is no current flowing directly from one circuit to another. Electrical energy and/or information can still be exchanged between the sections by other means, such as by induction or by optical means (like transformers or opto couplers).





CAN bus	Controller Area Network. This is a network based serial bus system used for exchanging information. It is the advanced version of RS485/422 serial buses.	
Reverse polarity protection This is a part of the power supply hardware that prevents any damage to the e when the power supply is connected to the wrong polarity.		
ROT signal         Rate Of Turn (ROT) signal indicates the course change of a ship in degrees per this signal can be analog using voltage or current, or can be an NMEA data signal		
Heading/bearing repeaters	Navigation type of instruments displaying the heading/course of a ship.	
Baud rate	This is the transmission speed of serial interfaces in characters per second.	
Transmitting interval	The frequency at which complete NMEA sentences are being transmitted in number of times per second.	
Factory setting         Instrument setting for backlight color, language, number of connected apparat configured as a new instrument by the factory.		
Flash memory Non-volatile type of memory. This type of memory retains its contents even when t instrument is turned off.		
Firmware	(Embedded) software inside the processors of the AlphaLine instrument.	
Compass safe distance The minimum distances to equipment that will not cause an unacceptable deviation the ship's standard and steering compasses.		

#### Table 1: Definitions

#### **I.2.2 Abbreviations**

Abbreviations as used in this manual are explained in Table 2: Abbreviations on page 5.

А	Ampere	
ARD	AlphaLine Repeater Display	
CAN	Controller Area Network	
DC	Direct Current	
DP	Dynamic Position	
ECDIS	Electronic Chart Display Information System	
GPS	Global Positioning System	
I/O	Inputs and Outputs	
I.S.	Inter Switch	
LED	Light-Emitting Diode	
mA	Milliampere	
mm	Millimeter	
NC	Normally Closed	
NMEA	National Marine Electronics Association	
NO	Normally Open	
OA	Operational Alarm	
ТАР	Type Approval Program	
РСВ	Printed Circuit Board	





RCU	Remote Control Unit	
ROT	Rate Of Turn	
VAC	Volts Alternating Current	
VDC	Volts Direct Current	
VDR	Voyage Data Recorder	
W	Watt	

#### Table 2: Abbreviations

#### **I.3 Norms and Standards**

The AlphaRudderTurn complies with the applicable standards, norms and regulations:

- IEC 60945 (2002) including IEC 60945 Corrigendum 1 (2008)
- Standard DNV 2.4
- IEC 61162 series
- IEC 62288 (2014)



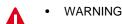


## **II Warnings and Cautions**

The signal words WARNING and CAUTION used in this manual indicate the degree of hazard that may be encountered by the user. These words are defined as:

- WARNING
  - A WARNING indicates potential risk of injury or death to users of the product.
  - CAUTION
    - A CAUTION indicates potential risk of damage to equipment.

## To safely install and operate this instrument, so as not to adversely affect the warranty, the following WARNINGS and CAUTIONS must be adhered to.



I

- Do not disassemble or modify the equipment. Failure to observe this instruction may cause a fire, electric shock, or equipment failure.
- WARNING
  - Do not insert or remove the power cord or operate switches with a wet hand. Otherwise, you may suffer an electrical shock.
- WARNING
- Operate the equipment only at the power supply voltage of 24 VDC. Failure to observe this instruction can cause a fire, electric shock, or equipment failure
- WARNING
  - Do not scratch, damage, modify, heat, pull, excessively bend, or heavily load the power supply cable. It may cause a fire, or electric shock.
- WARNING
- Immediately turn off the power and disconnect the power supply cable if the equipment is generating any smoke or odor, or is overheated. Immediately inform your local service agent of the symptom to have it repaired. Prolonged equipment operation under such a condition can cause a fire or electric shock.
- WARNING
- Do not place a vessel containing liquid on the equipment. It may cause a fire, electrical shock, or a failure to the equipment if knocked over.
- CAUTION
  - Any modification to this equipment without prior written permission from ALPHATRON MARINE will void the warranty.
  - CAUTION

- Installation of this product shall only be done by a certified installation company approved by either ALPHATRON MARINE or by an official ALPHATRON MARINE distributor. Acting otherwise will void the warranty.
- CAUTION
- This product must be installed in accordance with the installation methods described in this manual. Acting otherwise will void the warranty.
- CAUTION
  - This product contains no operator serviceable parts. Service and repair shall only be carried out by personnel trained and certified by ALPHATRON MARINE.
  - CAUTION
  - Do not allow the instrument to fall or immerse into water. The equipment can be damaged.
  - CAUTION
  - When unplugging the instrument, be sure to remove the cord terminal correctly. If the cord is pulled, the cord may get damaged resulting in a fire or an electrical shock.





- CAUTION
  - If the instruments are not stored as described, it will void the warranty.
  - CAUTION
    - When cleaning the surface, do not use any organic solvent such as thinner or benzine. Otherwise, the paint and markings on the surface may get damaged. For cleaning the surface, remove the dust and debris and wipe with a clean dry cloth.

## **II.1 Warranty**

Non-compliance with the installation, operation and maintenance requirements may void the warranty. Read *Warnings* and *Cautions* on page 7.

Contact the Alphatron dealer regarding the terms of the warranty.

## **II.2 Storage**

The AlphaLine range of instruments are sensitive to humidity, temperature fluctuations and aggressive substances. Store them appropriately.



CAUTION

• If the instruments are not stored as described, it will void the warranty.



## **III Introduction**

Each type in this navigation and control instrument product range consists of a display unit and, if applicable, one or more external remote I/O modules.

The following display sizes are available for your AlphaLine instrument:

AlphaLine MFM	6.5 inch display	LCD orientation vertical
AlphaLine MFL	8.4 inch display	LCD orientation horizontal

The AlphaRudderTurn is a Rudder/ROT Repeater for inland vessels and is very useful as an addition to the Rate of Turn and Rudder standalone indicators. It shows both Rate of Turn and Rudder on a single screen, reducing the amount of displays to look at while maneuvering.





## **1 Installation Instructions**

Installation follows a generic method and is applicable to the complete range of AlphaLine instruments. This chapter describes the installation into a console.

## **1.1 Mechanical Installation**

- CAUTION
  - This product must be installed in accordance with the installation methods described in this manual. Acting otherwise will void the warranty.

The Location Class/Category of the AlphaLine instrument is: EXPOSED (may be used outside), but only if installed with the optional sealing kit and according the installation instructions as mentioned in *Mounting Instrument* on page 10.

#### **1.1.1 Supplied Parts**

The AlphaRudderTurn is supplied complete with the following parts.

- Display unit.
- Mounting frame with 2 sets of screws for fixing to either steel or wood.
- 3 x Phoenix connectors for power supply and signals.
- USB stick with manual.
- Mounting template.
- Grounding lug.

#### 1.1.2 Dimensions

Carefully check the applicable drawing(s) of the instrument. See Mechanical Drawings on page 60.

#### **1.1.3 Mounting Instrument**

The display unit can only be flush mounted. Carefully consider the location and angle of the display unit for maximum visibility. Make sure that there is enough space to connect cables. The display unit can be installed horizontally, vertically or under an angle, see *Figure 1: Flush mounting* on page 10.

**Note** For outdoor fitting, use appropriate sealing arrangement.

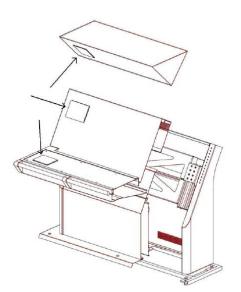


Figure 1: Flush mounting



#### **1.1.4 Fitting Instrument Mounting Frame**

Prior to fitting the display unit, install the mounting frame.

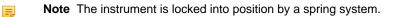




Figure 2: Mounting Frame MFM

Figure 3: Mounting Frame MFL

- 1. Make a square hole in the (overhead) console. Use the provided template. For dimensions, see *Mechanical Drawing MFM* on page 60 or *Mechanical Drawing MFL* on page 61.
- 2. Push the mounting frame into the hole and attach it with four screws.
- 3. Push the display unit into the mounting frame.



**Note** Use the Overhead Mounting Kit for securing the display unit to an overhead console, to prevent the unit from falling out.

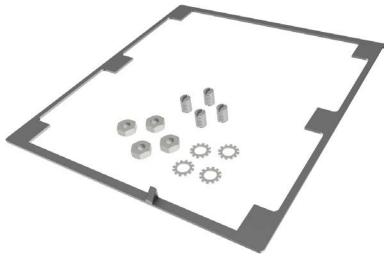
#### **1.1.5 Fitting Instrument Water Seal**

The instrument can be positioned outside, using a water seal. To apply the water seal, use the IP56 Kit and follow the mounting instructions below.

The IP56 Kit for MFM consists of the following items:

- 1 gasket MFS
- 4 adapters M3-M6
- 4 lock washers M6
- 4 hex nuts M6

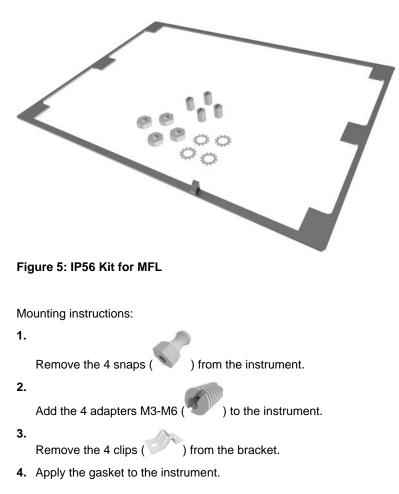




#### Figure 4: IP56 Kit for MFM

The IP56 Kit for MFL consists of the following items:

- 1 gasket MFS
- 4 adapters M3-M6
- 4 lock washers M6
- 4 hex nuts M6







INFO: Pay special attention to the small protruding cam, so that it fits exactly in the gap in the front panel.

- 5. Place the instrument in the bracket.
- 6. Mount the 4 lock washers and hex nuts.

#### **1.1.6 Instrument Electric Connections**

All AlphaLine instrument versions share the same electronics with identical connections.

For pin-outs, see Table 4: Serial Connector P12 (8 pins) on page 18 and Table 5: Serial Connector P19 (12 pins) on page 18.

#### 1.1.7 Cable

Use the following connection cables:

Name	Specification	Shield (Y/N)	Norm
Power	2 x 1.5 mm <sup>2</sup>	Y	IEC 60092-352
USB	USB	Y	
Serial	$3 \times 2 \times 0.5 \text{ mm}^2$ (inside cabinets) $3 \times 2 \times 0.75 \text{ mm}^2$ (ship's cabling)	Y	IEC 61162-2
Serial	$2 \times 2 \times 0.5 \text{ mm}^2$ (inside cabinets) $2 \times 2 \times 0.75 \text{ mm}^2$ (ship's cabling)	Y	IEC 61162-1
Ethernet	Ethernet CAT 5e S/FTP	Y	

 Table 3: Connection Cables

#### **1.1.8 Cable Preparation**

Cable preparation and cable connections as described in this manual are essential for the correct functioning of the instrument.

**Note** There are two type of cable sides (connections): sending cable sides and receiving cable sides. Normally, the cable shield will be grounded only at the sending side of the cable. For a power cable, this is the power supply side. For a data cable, this is the Tx side of the cable. For combined Tx/Rx cables, either side can be grounded, but beware of grounding only one side.

#### 1.1.8.1 Cable Preparation Sending Sides

- 1. Remove approx. 80 mm of the plastic cable sheath, including the grounding shield.
- 2. Cut away approx. half of the length of the now visible cable shield and fold the remaining shield back over the cable sheath.
- 3. Wrap insulating tape over half of the visible grounding shield.
- 4. Attach the remaining visible grounding shield to the metal saddle on the rear of the instrument. See *Figure 6: Cable Preparation Sending Cable Sides* on page 14.



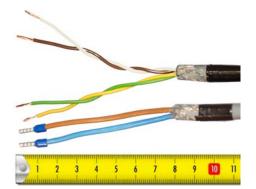


Figure 6: Cable Preparation Sending Cable Sides

**Note** Always check the drawing for the correct shielding of signals.

#### 1.1.8.2 Cable Preparation Receiving Sides

- 1. Remove approx. 80 mm of the plastic cable sheath, including the grounding shield.
- 2. Wrap insulating tape over the cable end.
- **3.** Attach the isolated cable end to the metal saddle on the rear of the instrument. See *Figure 7: Cable Preparation Receiving Cable Sides* on page 14.

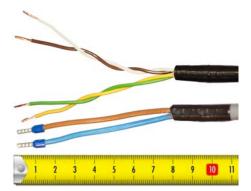


Figure 7: Cable Preparation Receiving Cable Sides

**Note** Always check the drawing for the correct shielding of signals.

#### **1.1.9 Grounding Instrument**

To function properly, the AlphaLine instrument must be grounded to the ship's mass.

For this purpose the instrument has a grounding bolt. Connect the grounding bolt to the ship's mass with a low impedance connection.







#### Figure 8: Grounding Bolt

- **Note** The grounding strap must be as short as possible. If wire is used, use a minimum of 2.5 mm<sup>2</sup> copper wire. See *Figure 8: Grounding Bolt* on page 15.
- **Note** Always check the drawing for the correct shielding of signals.

#### **1.1.10 Instrument Power Supply**

The AlphaLine instrument has one 24 VDC (nominal) power input. Power consumption is approx. 500 mA. Connect to a power supply > 1 A.

- **Note** The power supply input is protected against connecting to the wrong polarity.
- **Note** In rush current approximately 4 A.





#### **1.1.11 Serial Interfaces**

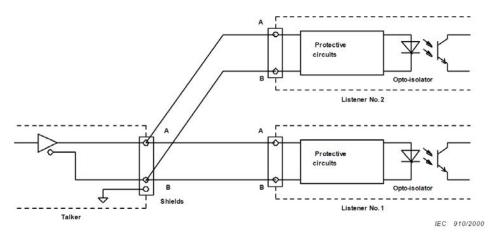
This chapter provides extra information about the serial interfaces used in the Marine Electronics.

• IEC 61162-1

This standard is the most commonly used. In the standard, the sender (Tx side) and receiver (Rx side) are referred to as talker and listener.

It has the following characteristics:

- Communication speed: baud rate of 4800, 8 databits, 1 stop bit, no parity.
- One talker (Tx side, commonly a sensor such as GPS) may be connected to one or more listeners (Rx side, e.g. displays or computer systems such as ECDIS). The circuit looks as shown in *Figure 9: IEC 61162-1 Circuits* on page 16.



#### Figure 9: IEC 61162-1 Circuits

There are some requirements to the wiring of the signal.

- Tx+ and Tx- are connected to Rx+ and Rx- respectively.
- On the transmitting side the shield of the cable is connected to earth , and is NOT connected on the listener side.
  - **Note** In case the NMEA signal is connected both ways, two cables should be used with proper shielding as described above. (It is just above situation times two for the opposite direction).

Only one talker is connected to the bus, and multiple listeners may be connected to the same bus without the need for a signal isolator/multiplier. However, it is not forbidden and good practice to use a multiplier since it eliminates possible faults caused by short circuiting of the signal by a faulty listener. Alphatron is able to supply such a multiplier if needed (NMEA Distribution Interface Mk.2).

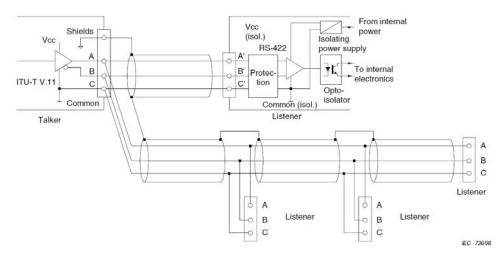
IEC-61162-2

This standard is applied to provide better characteristics when the data transmission speed is higher.

It has the following characteristics:

- Communication speed: baud rate of 38400, 8 databits, 1 stop bit, no parity.
- One talker (Tx side, commonly a sensor such as GPS) may be connected to one or more listeners (Rx side, e.g. displays or computer systems such as ECDIS). The circuit looks as shown in *Figure 10: IEC 61162-2 Circuits* on page 17.





#### Figure 10: IEC 61162-2 Circuits

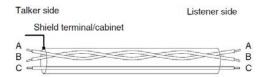
The main difference with the IEC 61162-1 standard is that a COMMON signal is added here for a good reference to isolated ground.

- Tx+ and Tx- are connected to Rx+ and Rx- respectively.
- The shield of the cable is connected to the earth on the transmitting side, and is NOT connected on the listener.
  - **Note** In case the NMEA signal is connected both ways, two cables should be used with proper shielding as described above. (It is just above situation times two for the opposite direction).

Only one talker is connected to the bus, and multiple listeners may be connected to the same bus without the need for a signal isolator/multiplier. However, it is not forbidden and good practice to use a multiplier since it eliminates the possible faults caused by short circuiting of the signal by a faulty listener. Alphatron is able to supply such a multiplier if needed (NMEA Distribution Module Mk.2)

The cable should be of a shielded type, and the shield connected to the earth on the talker side and NOT to earth on the listener side.

The IEC 61162 specifies a number of different cables which can be used. Of these cables, Alphatron recommends to use single shielded cable, as shown in *Figure 11: Single Shielded Cable* on page 17.



#### Figure 11: Single Shielded Cable

So, for a two way connection two times 3 wire cable is used with shield connected on the talker side.

Note For Modbus we recommend to use the IEC 61162-2 connections on equipment. IEC 61162-1 ports are also usable and tested to work with Modbus on speeds up to 38400 baud, however the IEC 61162-2 ports are a little better suited because of the C wire for signal ground reference.

#### **1.1.12 Serial Connection**

The AlphaLine instrument has four IEC 61162 serial ports with Transmit (Tx) and Receive (Rx) connections. Three ports are of type IEC 61162-1, one port is of type IEC 61162-2.

The instrument has two serial connectors, connector P12 with 8 connections and connector P19 with 12 connections.





For pin connections, see Figure 12: Serial pin connections on page 18, Table 4: Serial Connector P12 (8 pins) on page 18 and Table 5: Serial Connector P19 (12 pins) on page 18.



Figure 12: Serial pin connections

1	COM0	IEC 61162-2	Tx+
2	COM0	IEC 61162-2	Tx–
3	COM0	IEC 61162-2	GND
4	COM0	IEC 61162-2	Rx+
5	COM0	IEC 61162-2	Rx–

Table 4: Serial Connector P12 (8 pins)

1	COM1	IEC 61162-1	Tx+
2	COM1	IEC 61162-1	Tx–
3	COM1	IEC 61162-1	Rx+
4	COM1	IEC 61162-1	Rx–
5	COM2	IEC 61162-1	Tx+
6	COM2	IEC 61162-1	Tx–
7	COM2	IEC 61162-1	Rx+
8	COM2	IEC 61162-1	Rx–
9	COM3	IEC 61162-1	Tx+
10	COM3	IEC 61162-1	Tx–
11	COM3	IEC 61162-1	Rx+
12	COM3	IEC 61162-1	Rx–

Table 5: Serial Connector P19 (12 pins)

**Note** The instrument should always be connected according to the cable diagram. See *Electric Diagrams* on page 62. Ensure connection to the correct COM port.

#### 1.1.13 Relay

One relay output is available for legacy alarm monitoring systems without serial ALR connection. This AlphaLine instrument relay output is located on the 8-pin connector on the following pins. Use the NC (Normally Closed), or NO (Normally Open) connection depending on the application.

For pin lay out, see Table 6: Relay Connector P12 (8 pins) on page 19.





6	Relay	Normally Open
7	Relay	Common
8	Relay	Normally Closed

Table 6: Relay Connector P12 (8 pins)

#### **1.1.14 Connecting Serial Ports**

Serial data from sensors such as GPS, Speedlog and others is commonly known as NMEA. In the regulations is referred to the IEC standard for the correct protocol description. These are IEC 61162-1 and IEC 61162-2. The manual will use both these standards as there is a difference between them.

For detailed information on both standards, please read the IEC-61162-1 and IEC 61161-2 documents.

Serial Port	IEC Standard
COM 0	61162-2
COM 1	61162-1
COM 2	61162-1
COM 3	61162-1

#### **Table 7: Serial Ports**

To make connections: Connect the data signal to the COM port as shown in the Electric Diagrams on page 62.



#### 1.1.15 Connecting Dimmer

AlphaLine instruments can accept IEC 61162-1 dimmer messages with the \$--DDC format.

Connect the signal to the designated dimmer connector as shown on the connection diagram, see *Electric Diagrams* on page 62.

\$--DDC,a,xx,a,a\*hh<CR><LF>



Sentence Status Flag (see Note 4) Colour palette (see Note 3) Brightness percentage 00 to 99 (see Note 2) Display dimming preset (see Note 1)

NOTE 1 The display dimming preset field contains an indicator that may be associated with a preset dimmed level on an electronic device.

D = Day time setting

K = Dusk setting

N = Night time setting

O = Backlighting off setting

Actual display brightness levels for the display dimming preset indicators above are dependant upon the capabilities provided by the manufacturer of the equipment. Proper use of this field would be as follows. A device provides the operator or user with the ability to set a brightness level to be associated with day, dusk night, etc. Upon receipt of the DDC sentence, the device would switch its display brightness to the preset value the operator had determined for the corresponding indicator value. If the equipment had no brightness or dimming preset capability this field would be ignored.

NOTE 2 The brightness percentage field contains a value from zero to ninety nine. The value zero, provided as 00, indicates that the display's brightness should be set to its most dimmed level, as determined by the capabilities of the equipment. The value ninety nine, provided as 99, indicates that the display brightness should be set to the brightest level, as determined by the capabilities of the equipment. Values between 0 and 99 correspond to some percentage of brightness, as determined by the equipment receiving this sentence.

NOTE 3 The colour palette preset field contains an indicator that may be associated with a preset dimmed level on an electronic device.

D = Day time setting

K = Dusk setting

N = Night time setting

O = Backlighting off setting

NOTE 4 This field is used to indicate a sentence that is a status report of current settings or a configuration command changing settings. This field should not be null.

R = Sentence is a status report of current settings (use for a reply to a query).

C = Sentence is a configuration command to change settings. A sentence without "C" is not a command.

#### Figure 13: Dimmer Message





#### 1.1.16 Analog Interface Mk.2

Analog Interface Mk2 is an interface between the Rudder Feedback Unit and the AlphaRudder Display Unit, see *Figure 14: Analog Interface Mk.2* on page 21.



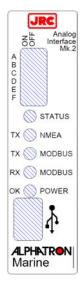
Figure 14: Analog Interface Mk.2

The incoming input voltage is translated into digital value to represent the rudder angle. This digital value can be transmitted to the display unit in 2 ways; namely via Modbus communication or using NMEA sentence \$xxRSA.

To have a correct functionality, perform the following configurations on the Interface:

#### 1.1.16.1 Input Channel

The Analog Interface Mk.2 has 2 analog signal input channels, which can be configured by the DIP switches on the front of the case, see *Figure 15: DIP Switch Locations* on page 21 and *Table 8: DIP Switch Functions* on page 21.



Switch Contact	Function
А	Setting analog channel 1
В	Setting analog channel 1
С	Setting analog channel 2
D	Setting analog channel 2
E	Spare
F	Slave address setting

**Table 8: DIP Switch Functions** 

Figure 15: DIP Switch Locations





Depending on the situation on board, it supports 5 different analog inputs per channel: (see also, *Table 9: Functions Switches A and B* on page 22 and *Table 10: Functions Switches C and D* on page 22.

- 1. Voltage input between -5V and +5V
- 2. Current input between -25mA and +25mA
- 3. Voltage input between -10V and +10V
- 4. Voltage input between -20V and +20V
- 5. Voltage input by potentiometer

SW A	SW B	Function
OFF	OFF	+/- 5V and +/- 25mA input
OFF	ON	+/- 10V input
ON	OFF	+/- 20V input
ON	ON	Rudder input potentiometer

Table 9: Functions Switches A and B

SW C	SW D	Function
OFF	OFF	+/- 5V and +/- 25mA input
OFF	ON	+/- 10V input
ON	OFF	+/- 20V input
ON	ON	Rudder input potentiometer

Table 10: Functions Switches C and D

**Note** Set the switches A and B to the ON position when the Rudder Feedback Unit MD/HD is connected to analog input 1.

After the DIP has been correctly set, the following signals are defined in the following terminals on the Analog Interface Mk.2. See *Table 11: Analog Signal Output Channel 1* on page 22and *Table 12: Analog Signal Output Channel 2* on page 22

Switch A	Switch B	Terminal 11	Terminal 12	Terminal 13	Terminal 14	Terminal 17	Terminal 18
OFF	OFF	ch1 +/- 5V	Х	ch1 0V	Х	Х	Х
OFF	OFF	X	X	x	x	ch1 +/- 20mA	ch1 0V
OFF	ON	ch1 +/- 10V	Х	ch1 0V	Х	Х	Х
ON	OFF	ch1 +/- 20V	Х	ch1 0V	Х	Х	Х
ON	ON	Х	Pot. Wiper Signal	ch1 0V	Rudder Power	x	x

Table 11: Analog Signal Output Channel 1

Switch C	Switch D	Terminal 19	Terminal 20	Terminal 21	Terminal 22	Terminal 15	Terminal 16
OFF	OFF	ch2 +/- 5V	Х	ch2 0V	Х	х	Х
OFF	OFF	х	Х	Х	х	ch2 0V	ch2 +/- 20mA
OFF	ON	ch2 +/- 10V	Х	ch2 0V	Х	Х	Х
ON	OFF	ch2 +/- 20V	Х	ch2 0V	Х	Х	Х



Switch C	Switch D	Terminal 19	Terminal 20	Terminal 21	Terminal 22	Terminal 15	Terminal 16
ON	ON	Х	Pot. Wiper Signal	ch2 0V	Rudder Power	Х	Х

#### Table 12: Analog Signal Output Channel 2

Note Inputs of channel 1 and 2 are electrically isolated. Connect the inputs separately per channel and do not combine wiring, such as ground.

#### 1.1.16.2 Output Channels

There are 2 output channels in the Analog Interface Mk.2:

- 1. 1 x IEC 61162-1 connection for NMEA signals to the external listener (for example AlphaRudder Repeater).
- 2. 1 x IEC 61162-2 connection for Modbus communication with the AlphaRudder Indicator.

Refer to the connection diagrams for the correct cable connections. Connection Diagram AlphaRudder, ,

#### 1.1.16.3 Check Functionality by Checking LEDs

When checking the functionality the LEDs should be illuminated in the following colors:

- POWER LED Steady green
- MODBUS RX LED Blinking green
- MODBUS TX LED Blinking red
- NMEA LED Blinking red
- STATUS LED Shows Functionality: OK Steady green, ERROR Steady red

#### **1.2 Software Installation**

The software version for this AlphaLine instrument is 1.X.

#### **1.2.1 Selecting Active Software**

The AlphaLine instrument is stocked in the warehouse with all software pre-installed. The commissioning engineer will select the function the AlphaLine instrument requires.

When a AlphaLine instrument is started up for the first time, or after a RESET, a selection menu appears where the required application can be selected. See *Figure 16: First Start up Screen (Empty)* on page 24.



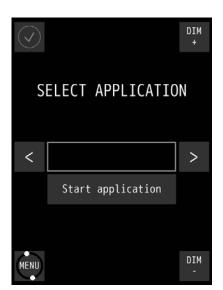


Figure 16: First Start up Screen (Empty)

- 1. Search for the required application by touching the < or > buttons.
- Touch the Start application button once the required application appears in the window. The AlphaLine instrument will restart and install the selected application. This will take a couple of minutes to complete. Please be patient.
  - Note DO NOT switch off or disconnect the AlphaLine instrument while installing this will corrupt the software and make the AlphaLine instrument inoperable.
  - **Note** When the installation has been completed, the main screen of the application will appear.

#### **1.2.1.1 Software Applications**

The selection menu shows the whole range of AlphaLine instruments applicable to this screen format and orientation, with the name of the software application displayed in the window. This name is different from the commercial name of the instrument. Below, you will find the correct software application name for the AlphaRudderTurn.

Software Application Name	Commercial Name Instrument
RudderROT_6,5_PT_INL	AlphaRudderTurn

#### Table 13: MFM Software Applications

Software Application Name	Commercial Name Instrument
RudderROT_8,4_LS_INL	AlphaRudderTurn

#### **Table 14: MFL Software Applications**

#### **1.2.2 Software Updates**

Alphatron Marine is constantly improving and updating its products by developing new functionalities and improving usability and performance.

Visit our support website www.jrc.am/support for the newest manuals and to check that your product is still running the latest software. Due to the nature of our products and solutions, software and relevant instructions will be available to authorized distributors and dealers only.





Software update files and procedures are made available by Alphatron and can be acquired from the Alphatron Service Desk at www.jrc.am/support.

Note DO NOT shut down the device during an update procedure, because this can cause irreversible damage to the files on the internal storage device.

#### **1.2.3 Watchdog Protection**

AlphaLine display unit is guarded by a watchdog application. When the software freezes for an unknown reason, then after a pre-programmed period, the display unit will restart itself and ensures that the display unit is functional continuously.

Watchdog application is fed by a task with the lowest priority in a multitask environment. See *Figure 17: Watchdog Application* on page 25. If one task freezes, the scheduler performs a context switch to other tasks with the same or higher priority. This way, the task with a lowest level will not be scheduled and the watchdog will not be fed. And finally, the watchdog will reset the processor.

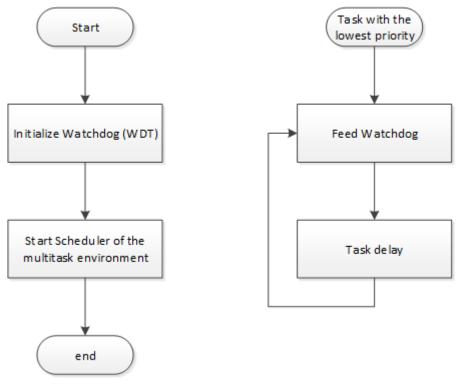


Figure 17: Watchdog Application



## **2 Operation**

#### 2.1 Power

The unit must be connected to the power at all times.

- Use the power button in the front panel of the instrument to switch the power ON and OFF.
- **Note** In the OFF position, the power button is still dimly lit for easy identification in the dark. This only applies when the instrument is connected to the power supply.
- **Note** In a blackout situation, the instrument will always return to the last power state. This means that if the instrument was switched ON before a blackout, it will be ON after a blackout. The same applies to the OFF status. When the instrument is switched ON, the power button is lit in accordance with the DIM setting of the LCD backlight, so the power buttons dims together with the LCD panel.

#### 2.2 Main Screen

When the AlphaLine Instrument is switched ON, it will boot into the AlphaLine Instrument application. The application will show the instrument specific data applicable to the particular instrument.

During the initialization time, while the instrument is starting up, the screen displays *Figure 18: Splash Screen (example)* on page 26. Depending on the display, the lower half of the screen shows the size of the instrument.



Figure 18: Splash Screen (example)

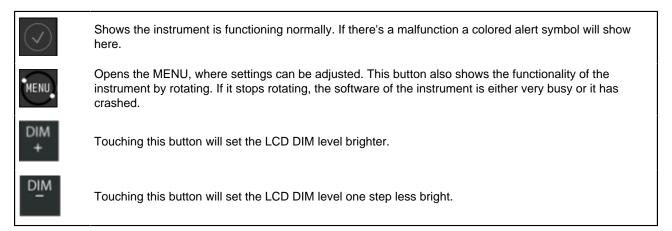
After the initialization time has been completed, the main screen appears. The main screen displays four standard buttons. See *Figure 19: Main Screen AlphaRudderTurn* on page 27 and *Table 15: Main Screen Buttons* on page 27.





Figure 19: Main Screen AlphaRudderTurn

Functionality of the buttons is as described in table below.



#### Table 15: Main Screen Buttons

## 2.3 Menu Handling

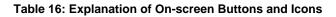
Menu handling is standardized for all different menu screens and for all different instruments. See *Figure 20: Menu Example* on page 28 for an example of the MENU and *Table 16: Explanation of On-screen Buttons and Icons* on page 28 for an explanation of the on-screen buttons and icons.





Figure 20: Menu Example

MAIN	Go to main screen. Touch again to go to MENU.
+	Go back to the previous screen without saving settings.
5	Undo the last value change.
$\checkmark$	Accept and save current settings and applied settings will be saved.
×	Undo all settings and exit MENU
$\checkmark$	Normal condition, meaning there is no alarm.
- ILLUMINATION +	Scroll between standard settings using the + or – button
/MENU DATE/TIME [1/2] >	Standard settings are divided into several screens. Navigate through these screens using the < or > button.





#### 2.3.1 Default Values AlphaLine Instrument

When the AlphaRudderTurn is reset, it will return to the start-up screen, where a new instrument can be selected. The newly selected instrument will contain the default values.

The default values for the AlphaRudderTurn are shown in the table below.

Menu -> Theme		
Theme	DAY	
Language	ENGLISH	
Menu -> Date_Time [1/2]		
Year	Compulsory Input	
Month	Compulsory Input	
Day	Compulsory Input	
Menu -> Date_Time [2/2]		
Hour	Compulsory Input	
Minutes	Compulsory Input	
Time Zone	Compulsory Input	
Menu -> Range_Scale		
ALARM	DISABLED (Rudder)	
Menu -> ROT_Set		
ROT Damping	DISABLED	
Damping Time (s)	1	
Menu -> ADV_SET -> CNTRL_DIM		
INPUT	ON	
Menu -> ADV_SET -> Eth_Config		
IP Address	192.168.31.31	
Subnet Mask	255.255.255.0	
Gateway	192.168.31.1	
Menu -> ADV_SET -> UART Config [1/2]		
UART	UART 0	
Parity	NONE	
Stop Bits	1	



Menu -> ADV_SET -> UART Config [2/2]		
Data Bits	8	
Baud Rate	4800	
Protocol	NMEA	
Menu -> ADV_SET -> NMEA_TALKER		
TALKER	**	
USED / UNUSED	USED	
Menu -> ADV_SET -> RUDDER_Set (modbus only)		
NMEA output	STARBOARD	
Menu -> ADV_SET -> ROT_Set		
MODBUS	DISABLED	
Menu -> ADV_SET -> Range_Scale		
RUDDER	45	
ROT	90	
Menu->ADV_SET->SET_MODE		
SOURCE	STARBOARD	
Menu ->ADV_SET ->NMEA_SET		
SENTENCE	NONE	
INTERVAL [ms]	1000	
PORT	OFF	

Table 17: Default Values for AlphaRudderTurn

## 2.4 Alert Handling

If a malfunction occurs, an audible and visible alert will be displayed.

For alert handling while operating the main screen, see *Figure 21: Alert Handling in Main Screen (example)* on page 31.



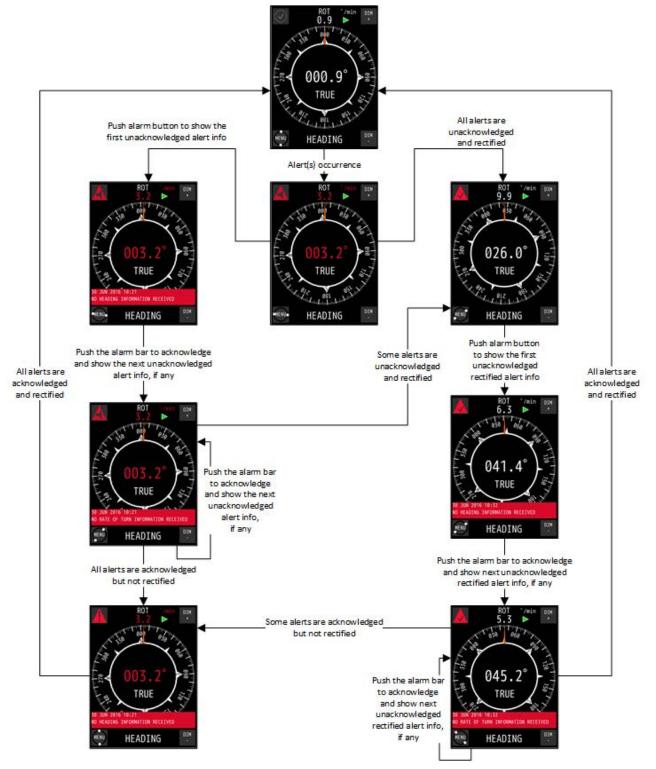


Figure 21: Alert Handling in Main Screen (example)

For alert handling while operating the MENU, see Figure 22: Alert Handling in Menu (example) on page 32.



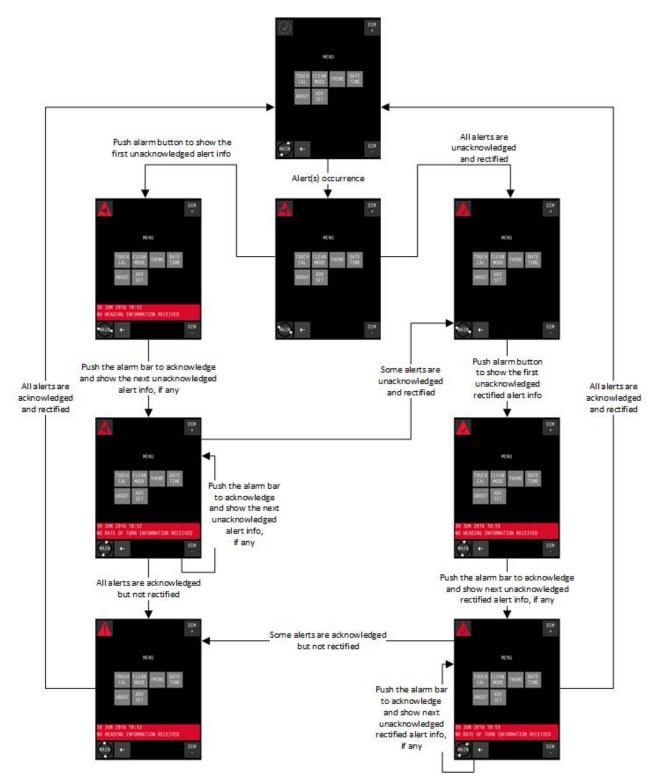


Figure 22: Alert Handling in Menu (example)





lcon Number	Icon Name	Icon Description	Icon Graphic
0	Normal Condition	Stationary circle with gray tick mark	$\checkmark$
1	Active - Unacknowledged Alarm	Flashing red triangle with loudspeaker and alert text. Touching this icon toggles the visibility of the alert text.	
2	Active - Acknowledged Alarm	Red triangle with exclamation mark and alert text. Touching this icon toggles the visibility of the alert text.	
3	Rectified - Unacknowledged Alarm	Flashing red triangle with tick mark and alert text. Touching this icon toggles the visibility of the alert text.	

Table 18: Alert Management Icons



## 2.5 Settings

All instruments have generic and advanced settings.

All users are authorized to use the generic settings. Only the commissioning engineer has access to the advanced settings, which are only needed during commissioning or troubleshooting.

#### 2.5.1 Generic Settings

Every user of the AlphaLine instrument can access the generic settings.

#### 2.5.1.1 Generic Settings Menu

Touch the MENU button in the main screen to enter the MENU with generic settings, see *Figure 23: Generic Settings Menu* on page 34.

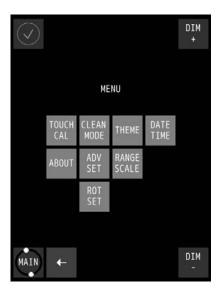


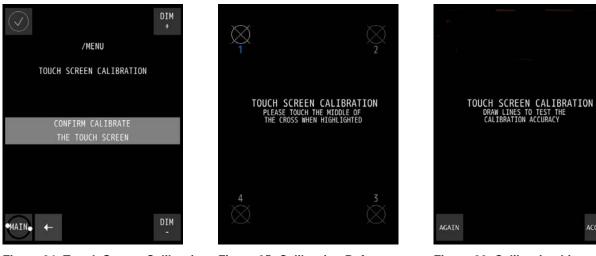
Figure 23: Generic Settings Menu

Select the button to configure a specific setting, or touch the ← button to return to the main screen.



#### 2.5.1.2 Touch Screen Calibration (TOUCH CAL)

The touch screen can be calibrated by following the instructions that appear on the screen.



Menu

Figure 24: Touch Screen Calibration Figure 25: Calibration Reference Points

**Figure 26: Calibration Lines** 

- 1. In the MENU, touch the TOUCH CAL button. The TOUCH SCREEN CALIBRATION MENU appears, see Figure 24: Touch Screen Calibration Menu on page 35.
- 2. Calibrate the screen by touching the CONFIRM CALIBRATE THE TOUCH SCREEN button. The calibration screen appears with text requesting to touch the four numbered reference points that appear on the screen, see Figure 25: Calibration Reference Points on page 35.
- 3. Touch the four reference points in sequence 1 to 4, as they light up. The application will determine whether the sequence is carried out correctly.
- 4. If the text VALID CALIBRATION appears, then the calibration is performed accurately. Test calibration for accuracy by dragging a finger across the screen, see Figure 26: Calibration Lines on page 35. The line that appears on the screen should follow the finger.
- 5. Touch the ACCEPT button if calibration appears to be correct, or touch the AGAIN button to repeat the calibration process.
- 6. If the text INVALID CALIBRATION...PLEASE RETRY appears, touch the AGAIN button to repeat the calibration process.





#### 2.5.1.3 Cleaning Display ( CLEAN MODE )

The purpose of CLEAN MODE is to clean the surface of the display unit without accidentally activating a function. When the CLEAN MODE is started, the touch screen will be deactivated for 60 seconds. Within this period the instrument will remain functional, but it is not operable. Except when an alarm is activated, then the touch screen will be activated immediately and the instrument will be operable again.



Figure 27: Clean Screen Menu



Figure 28: Clean mode Countdown (Example)

To start CLEAN MODE, perform the following actions:

- 1. Touch the CLEAN MODE button in the MENU. The CLEAN SCREEN screen appears, see *Figure 27: Clean Screen Menu* on page 36.
- Touch the CONFIRM CLEANING THE SCREEN button to start the CLEAN MODE. The AlphaLine instrument switches to the CLEAN MODE COUNTDOWN page and starts the countdown sequence, see for example *Figure 28: Clean mode Countdown (Example)* on page 36.

=

**Note** For safety reason, if an alert is active and needs attention of the operator, CLEAN MODE can not be started.

The touch screen is now deactivated and surface can be cleaned. After 60 seconds, or at an active alert, the instrument will become operable again.



# 2.5.1.4 Change Theme (THEME)

### 2.5.1.4.1 Change Illumination

Contrast brightness can be easily adjusted to Day, Dusk and Night settings.



Figure 29: Theme

- In the MENU, touch the THEME button. The THEME MENU appears, see *Figure 29: Theme* on page 37.
- 2. Touch the + or buttons to select the desired ILLUMINATION value.

*INFO:* Three different ILLUMINATION values can be selected, in accordance with ambient light; DAY, DUSK and NIGHT.

 Touch the √ button to confirm the chosen setting. The MENU appears again.

### 2.5.1.4.2 Change Language

In all INLAND applications (RIVER), 3 languages may be selected; namely ENGLISH, GERMAN and DUTCH.

- To change the language proceed as follows:
- Touch the THEME button in the MENU. The THEME MENU appears, see *Figure 29: Theme* on page 37.
- 2. Touch the + or buttons to select the desired LANGUAGE.
- **3.** Touch the  $\sqrt{}$  button to confirm the chosen setting.
- 4. The MENU appears again.



# 2.5.1.5 Change Date and Time (DATE/TIME)

The date and time can be adjusted.



Figure 30: Date/Time Screen 1



Figure 31: Date/Time Screen 2

- 1. In the SETTINGS screen, touch the DATE/TIME button. The DATE/TIME screen appears, see *Figure 30: Date/Time Screen 1* on page 38.
- 2. Touch the + and buttons to set the correct DATE values.
- 3. Touch the > button to select the TIME screen, see Figure 31: Date/Time Screen 2 on page 38.
- 4. Touch the + and buttons to set the correct TIME values.
- 5. Touch the  $\checkmark$  button to confirm the chosen values and return to the SETTINGS screen.
- 6. To abort, touch the ← button to return to the SETTINGS screen.





# 2.5.1.6 About the AlphaLine instrument (ABOUT)

The ABOUT screen contains the name and version of the software and when it was built.

$\bigcirc$	DIM +
/MENU	
ABOUT	
MF app.: ROT_6,5_PT_INL MF ver.: T0.000.82480 MF bld: 2016-04-08 16:47:44 BL ver.: - BL bld: - MAC: WMM ver.: 2015	
Disclaimer: This equipment is a tool for aiding the navigat The responsibility of using this aid is always with t Alphatron Marine BV accepts no liability for using th	he user.
MAIN• ←	DIM -

Figure 32: About the Alphaline Instrument (example)

- In the MENU, touch the ABOUT button. The ABOUT MENU appears, see for example Figure 32: About the Alphaline Instrument (example) on page 39.
  - **Note** When asking for manufacturer's support, this information will be useful.
- **2.** Touch the  $\leftarrow$  button to return to the SETTINGS screen.





# 2.5.1.7 Change Range Settings (RANGE SCALE)

There are various options for RANGE SETTINGS depending on which instrument is being used.

With the RANGE SETTINGS the valid working range is determined. The ALARM setting determines at which precise value the alarm will be activated, both audible and visual, when the valid working range is exceeded.

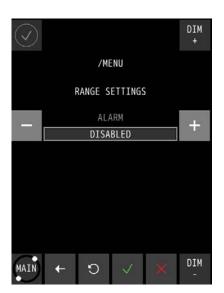


Figure 33: Range Settings Alarm Disabled

$\bigcirc$					DIM +
		/M8	ENU		
	F	RANGE S	ETTING	5	
_			ARM		+
		35	.0		
MAIN	+	9	~	x	DIM -

Figure 34: Range Settings Alarm Enabled

- 1. In the MENU, touch the RANGE SETTINGS button. The RANGE SETTINGS MENU appears and by default the ALARM is DISABLED, see *Figure 33: Range Settings Alarm Disabled* on page 40.
- Repeatedly touch the + button to change ALARM value to the maximum working rudder angle. This value is the Rudder Limit Alarm for both port and starboard side. When the rudder angle is beyond this angle, say 45°, there will be an audible and visible alarm, see *Figure 34: Range Settings Alarm Enabled* on page 40.

**Note** To disable the ALARM repeatedly touch the - button to decrease the value and finally set it to DISABLED.

**3.** Touch the  $\sqrt{}$  button to confirm. The MENU appears again.

E





# 2.5.1.8 ROT Settings (ROT SET)

The purpose of ROT Damping is to dampen the result on the screen when the ship is unstable.

$\bigcirc$		DIM +
	/MENU	
	ROT DAMPING	
_	DOT DANDING	
-	ROT DAMPING DISABLED	+
_	DAMPING TIME [s]	+
	1	
MAIN	× ∨ C →	DIM -

Figure 35: ROT Damping Menu

To set up the ROT Damping settings, execute the following procedure:

- 1. In the MENU touch the ROT SET button. The ROT DAMPING MENU appears, see *Figure 35: ROT Damping Menu* on page 41.
- 2. Set DAMPING to DISABLED or ENABLED by touching the + or buttons.
- 3. Set the DAMPING TIME by touching the + or buttons.

*INFO:* Set the DAMPING TIME to 1 - 5 seconds for river application.

 Touch the √ button to confirm the chosen setting. The MENU appears again.

# 2.5.2 Advanced Settings

The advanced settings are password protected and are for use by commissioning engineers only.

# 2.5.2.1 Advanced Settings Menu (ADV SET)

A password is required to open the menu.







Figure 36: Password Screen

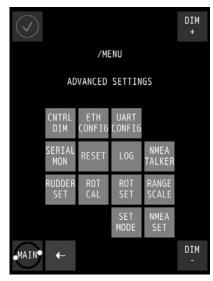


Figure 37: Advanced Settings Menu

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears, see *Figure 36: Password Screen* on page 42.
- 2. Key in the password and confirm with the √ button. The ADVANCED SETTINGS MENU appears, see *Figure 37: Advanced Settings Menu* on page 42.
- 3. Select the button to configure a specific setting, or touch the  $\leftarrow$  button to return to the MENU.





# 2.5.2.2 Central Dimming (CNTRL DIM)

The AlphaLine instrument supports central dimming as a listener (slave) from a standard (IEC 61162-1) dimming sentence.

This dimming signal should be connected to serial port COM3, see *Table 5: Serial Connector P19 (12 pins)* on page 18. Also see *Figure 12: Serial pin connections* on page 18.

If a central dimmer is connected, it can be enabled through the CENTRAL DIMMER menu, see *Figure 38: CENTRAL DIMMER menu* on page 43.

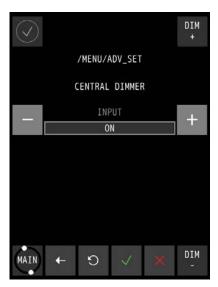


Figure 38: CENTRAL DIMMER menu

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- 2. Key in the password and confirm with the √ button. The ADVANCED SETTINGS MENU appears.
- Touch the CNTRL DIM button. The CENTRAL DIMMER screen appears, see Figure 38: CENTRAL DIMMER menu on page 43.
- 4. Touch the + or button next to INPUT to select ON or OFF.
- **5.** Touch the  $\sqrt{}$  button to confirm the chosen setting.





# 2.5.2.3 Ethernet Configuration (ETH CONFIG)

The AlphaLine instrument has one network interface to connect to a ship's network.

This can be useful when the instrument is connected to a remote interface or a PLC which uses Modbus/TCP. The Ethernet interface can also be used for IEC 611612-450 signals.

**Note** This option has been included for future use.





Figure 40: Numeric Pad

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- 2. Key in the password and confirm with the √ button. The ADVANCED SETTINGS MENU appears.
- **3.** Touch the ETH CONFIG button. The ETHERNET screen appears, see *Figure 39: Ethernet Menu* on page 44.
- **4.** Touch the bar below IP ADDRESS, SUBNET MASK, or GATEWAY to change these. The numeric pad appears every time one of the bars is touched, see *Figure 40: Numeric Pad* on page 44.
- 5. Touch the numbers to insert new numbers and touch the X button to delete numbers.
- **6.** Touch the  $\checkmark$  button when numbers are correct.
- 7. Touch the  $\checkmark$  button again to confirm the IP ADDRESS, SUBNET MASK and GATEWAY settings.





# 2.5.2.4 Serial Port Configuration (UART CONFIG)

The AlphaLine instrument is equipped with 4 serial ports (also called UART or COM).

The settings of the serial ports are divided over two screens as shown in *Figure 41: UART Screen 1* on page 45 and *Figure 42: UART Screen 2* on page 45. Use the < or > button to toggle between the screens.

The default setting for NMEA (IEC 61162-1) data is 4800 baud, 8 databits, 1 stopbit. The default setting for Modbus over serial port is 19200 baud, 8 databits, 1 stopbit and EVEN parity. See also *Default Values AlphaLine Instrument* on page 29.

Select and configure NMEA when a sensor is connected with the standard NMEA signals. Select ModbusMaster when an interface (such as Analog Interface Mk.2 or AlphaTurn Interface Mk.2) is used.



Figure 41: UART Screen 1

$\bigcirc$					DIM +
	,	/MENU//	ADV_SE1		
<		UARTØ	[2/2]		>
1-11		DATA	BITS		+
		{	}		
		BAUD	RATE		
		48	00		
		PROT	OCOL		100
		NM	EA		
MAIN	←	C	$\checkmark$	×	DIM -

Figure 42: UART Screen 2

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- 2. Key in the password and confirm with the  $\checkmark$  button. The ADVANCED SETTINGS MENU appears.
- **3.** Touch the UART CONFIG button. The UART screen 1 appears, see *Figure 41: UART Screen 1* on page 45.
- 4. Touch the + or button to set UART from 0 to 3.
  - Touch the + or button to set PARITY to ODD, EVEN, FORCED 0, FORCED 1, NONE.
  - Touch the + or button to set STOP BITS to 1 or 2.
- 5. Touch the > button to toggle to screen 2, see *Figure 42: UART Screen 2* on page 45 and follow the same principle as for screen 1. Touch the < button to return to screen 1.
- **6.** Touch the  $\checkmark$  button when the settings are correct.
- 7. If settings are modified, restart the instrument to initialize the serial port again.





### 2.5.2.5 Serial Port Monitor (SERIAL MON)

It is possible to show serial data transmitted and received over the serial ports.

Usually, NMEA signals should be viewed as ASCII data and Modbus data should be viewed as HEX data. Received data as well as sent data can be viewed (but not simultaneously). Select the appropriate button (Tx/Rx). For NMEA, Rx is normally used.



Figure 43: Serial Port 1

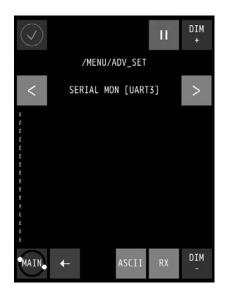


Figure 44: Serial Port 3

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- Key in the password and confirm with the √ button. The ADVANCED SETTINGS MENU appears.
- 3. Touch the SERIAL MON button. The SERIAL PORT MONITOR 1 screen appears, see *Figure 43: Serial Port 1* on page 46.
- 4. Touch the < or > buttons to select next port, see Figure 44: Serial Port 3 on page 46.
- 5. Touch the Rx/Tx buttons to show the Received/Transmitted data.
- 6. Touch the ASCII/HEX buttons to show the characters in ASCII code or in HEX values.
- 7. Touch the ← button to return to ADVANCED SETTINGS MENU.

**Note** All serial ports are configured the same way, the Serial Port screen has the following options:

- Baud rate: Baud rate is a setting for Modbus devices, NMEA talkers, and other devices. It is also known as symbol rate and modulation rate. The term roughly means the speed that data is transmitted. It is a derived value based on the number of symbols transmitted per second. Valid values are: 1200, 2400, 4800, 9600, 19200, 38400, 57600 or 115200. The default value for NMEA is 4800. The default value for Modbus communication is 19200.
- Data bits: The numbers of data bits in each character can be 7 (for true ASCII), 8 (for any kind of data, as this matches the size of a byte) 8 data bits are almost universally used in newer applications. 7 bits is only used on special occasions. Valid values are: 7 or 8. The default value for NMEA and Modbus communication is 8.
- Stop bits: Stop bits sent at the end of every character allow the receiving signal hardware to detect the end of a character and to resynchronize with the character stream. Electronic devices usually use one stop bit. Valid values are: 1 or 2. The default value for NMEA and Modbus communication is 1.



Parity: - Parity is a method of detecting errors in transmission. When parity is used with a serial port, an extra data bit is sent with each data character, arranged so that the number of 1 bits in each character, including the parity bit, is always ODD or always EVEN. If a byte is received with the wrong number of 1's, then it must have been corrupted. However, an EVEN number of errors can pass the parity check. Valid values are: N (None), O (Odd) or E (Even). The default value for NMEA is N (None). The default value for Modbus communication is E (Even)

### 2.5.2.6 Factory Reset (RESET)

All menu settings can be reset to the factory default setting. For an overview of the default settings, see *Default Values AlphaLine Instrument* on page 29.

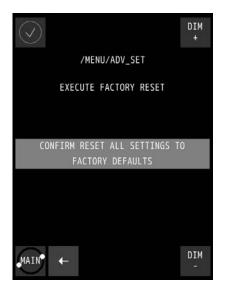


Figure 45: Execute Factory Reset

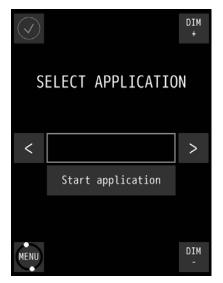


Figure 46: First Start-Up Screen

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- 2. Key in the password and confirm with the  $\checkmark$  button. The ADVANCED SETTINGS MENU appears.
- **3.** Touch the RESET button. The EXECUTE FACTORY RESET screen appears, see *Figure 45: Execute Factory Reset* on page 47.
- 4. Touch the CONFIRM RESET ALL SETTINGS TO FACTORY DEFAULTS button for a full reset to factory default values.

The AlphaLine instrument reverts to the first start-up screen, see Figure 46: First Start-Up Screen on page 47

**5.** To return to the previous menu screen, touch the  $\leftarrow$  button.



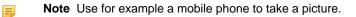
# 2.5.2.7 Log (LOG)

The log screen shows information useful for fault finding.

$\bigcirc$	DIM +
/MENU/ADV_SET	
LOG	
[12/04/16 10:12:26] <initbuzzer> Buzzer initialised.</initbuzzer>	
[12/04/16 10:12:26] <initnotor> Motor initialised</initnotor>	
[12/04/16 10:12:26] <initrelay> Relay initialised</initrelay>	
[12/04/16 10:12:26] <ethernetsetaddr> IP : 192.168.</ethernetsetaddr>	31.31
[12/04/16 10:12:26] <ethernetsetaddr> SUB : 255.255.</ethernetsetaddr>	255.0
[12/04/16 10:12:26] <ethernetsetaddr> GATE: 192.168.</ethernetsetaddr>	51.1
[12/04/16 10:12:26] <logging> is SUSPEND</logging>	
[12/04/16 10:12:26] <relay> Relay on</relay>	
[12/04/16 10:12:26] <insstate> is SUSPEND</insstate>	2
[12/04/16 10:12:26] <softwareupdate> is SUSPEND</softwareupdate>	
[12/04/16 10:12:26] <xmodem serial="" strea=""> is SUSPEND</xmodem>	
[12/04/16 10:12:26] <cfg oimmer=""> is SUSPEND</cfg>	4
[12/04/16 10:12:26] <cfg ethernet=""> is SUSPEND</cfg>	
[12/04/16 10:12:26] <cfg heading=""> is SUSPEND</cfg>	
•MAIN• ← ↓ ☆	DIM -

Figure 47: Log Screen

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- 2. Key in the password and confirm with the  $\checkmark$  button. The ADVANCED SETTINGS MENU appears.
- **3.** Touch the LOG button. The log screen appears, see *Figure 47: Log Screen* on page 48.
- 4. Touch the ' or ' buttons to scroll through the readings.
- 5. Take a picture of the log screen and contact the Alphatron Service Desk at www.jrc.am/support about errors.



6. Touch the ← button return to the ADVANCED SETTINGS MENU.

*INFO:* Touching the MAIN button takes you back to the main screen.



# 2.5.2.8 NMEA Talker (NMEA TALKER)

With this menu, some additional NMEA sentence filters can be applied on the address field of an NMEA sentence. The address field consists of a talker ID and a sentence formatter (for example ROT). This is depending on the configuration of the software.

- TALKER- This item is prepared for future expansion, it is now set to \*\*, which means that the NMEA (IEC61162-1) Talker ID is not checked. Any talker ID is always accepted with the selected sentence formatter..
- USED/UNUSED This setting defines the acceptation of the sentence based on the combination of the selected Talker ID and selected sentence formatter. If this is set to UNUSED all sentences formatted with the selected Talker ID are ignored. For now, this makes it possible for example to reject some specific sentence formatter.



Figure 48: NMEA Talker Menu

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- **2.** Key in the password and confirm with the  $\checkmark$  button. The ADVANCED SETTINGS MENU appears.
- 3. Touch the NMEA TALKER button.
- 4. Select the correct sentence formatter by touching the < or > buttons.

INFO: The TALKER is fixed indicated as a "Wild card" by \*\*.

- 5. Touch the + or buttons to select USED or UNUSED.
- **6.** Touch the  $\sqrt{}$  button to confirm.



# 2.5.2.9 Rudder Settings (RUDDER SET)

A sensor on the rudder provides information to the instrument. If the rudder signal is connected using NMEA sentences, the rudder angle can be retrieved from the sentence. When the rudder signal is connected using the Analog Interface Mk.2, then this interface needs to be calibrated to an accurate setting.

Prior to calibrating the rudder, ensure that:

- The ship is not sailing and autopilot is not activated.
- If the rudder is rotating to the starboard side, the value in the ADC field must be higher than if the rudder is rotating to the port side. If this is not correct, the potentiometer connected to the Analog Interface Mk.2 must be reversed.
- The AlphaLine instrument is connected to the Analog Interface Mk.2 via Modbus communication



Figure 49: RUDDER SETTINGS MENU - CALIBRATE [1/2]

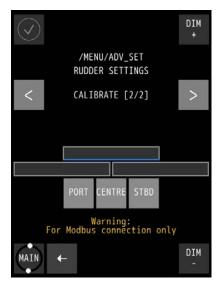


Figure 50: RUDDER SETTINGS MENU - CALIBRATE [2/2]

The calibration process is divided into 2 screens. Please follow the instructions below.

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- 2. Key in the password and touch the  $\sqrt{}$  button. The ADVANCED SETTINGS MENU appears.
- Touch the RUDDER SET button. The RUDDER SETTINGS screen appears, see Figure 49: RUDDER SETTINGS MENU - CALIBRATE [1/2] on page 50.
- 4. Select the desired channel by touching the < or > button on the second selection box. This channel should be the one that is connected to the rudder. The selected channel on the Analog Interface Mk.2 will be calibrated.
- 5. Touch the + or buttons of NMEA output to select STARBOARD, PORTSIDE or NONE.

INFO:

- STARBOARD: The Analog Interface Mk.2 will send out NMEA sentence RSA, where the data field "Starboard rudder sensor" contains the value coming from the selected channel.
- PORTSIDE: The Analog Interface Mk.2 will send out NMEA sentence RSA, where the data field "Port rudder sensor" contains the value coming from the selected channel.





- NONE: The selected channel will not contribute any values to the NMEA sentence RSA.
- Touch the < or > button next to CALIBRATE [1/2] to open CALIBRATE [2/2], see Figure 50: RUDDER SETTINGS MENU - CALIBRATE [2/2] on page 50.
- 7. Input the desired calibration angle in the Rudder Range field. The calibration angle should be smaller than the selected scale on the main screen.
- **8.** Rotate the rudder to the center position, then touch the CENTRE button. The VALUE field will change to 0°.
- **9.** Rotate the rudder to the starboard angle identical to the desired calibration angle and then touch the STBD button. The VALUE field will change to the desired calibration angle.
- **10.** Rotate the rudder to the portside angle identical to the desired calibration angle and then touch the PORT button. The VALUE field will change to the desired calibration angle.
- **11.** Rotate the rudder and check the VALUE field. The VALUE field now displays the correctly calibrated values.
- 12. If necessary, repeat steps 4 to 11 to calibrate another channel.

Note The result of each step is immediately stored in the Analog Interface Mk.2. There is no need to confirm the calibration at the end.

### 2.5.2.10 Calibrating ROT (ROT CAL)

**Attention** This function is not applicable in this application and is reserved for Modbus communication only. Do not change any settings.

### 2.5.2.11 ROT Settings (ROT SET)

Attention This function is not applicable in this application and is reserved for Modbus communication only. Do not change any settings.

### 2.5.2.12 Range/Scale Settings (RANGE SCALE)

In this menu, the range/scale can be set.

When setting the visible rudder scale, it is best to select the scale, which corresponds with the maximum rudder angle of the ship, or the nearest higher value if the same value is not available. (i.e. select 90°, if the ship's rudder angle is 85°).

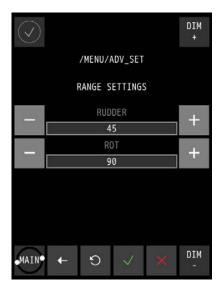


Figure 51: Range Settings Menu



To change the settings, proceed as follows:

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- **2.** Key in the password and confirm with the  $\checkmark$  button. The ADVANCED SETTINGS MENU appears.
- **3.** Touch the RANGE SCALE button. The RANGE SETTINGS MENU appears, see *Figure 51: Range Settings Menu* on page 51.
- 4. Touch the + or button to select the desired rudder scale, 45° (default), 60°, 70°, or 90°.
- 5. Touch the + or button to select the desired ROT scale, 90° (default), or 300°.
- 6. Touch the  $\checkmark$  button to confirm. The ADVANCED SETTINGS screen appears again.

# 2.5.2.13 Rudder Set Application Mode (SET MODE)

On a ship with a single rudder, the rudder sensor should be defined as a starboard rudder sensor. The AlphaRudder is configured by default to show the starboard rudder angle. If a second rudder is also available, then a second AlphaRudder can be configured to show the port side rudder angle.

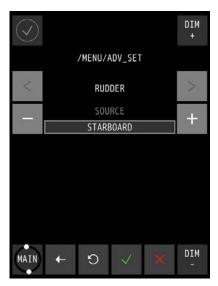


Figure 52: Set Mode Menu

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- 2. Key in the password and touch the  $\checkmark$  button. The ADVANCED SETTINGS MENU appears.
- **3.** Touch the SET MODE button. The RUDDER SET MODE screen appears, see *Figure 52: Set Mode Menu* on page 52.
- 4. Touch the + or buttons to select STARBOARD or PORTSIDE.
- 5. Touch the  $\checkmark$  button to confirm. The ADVANCE SETTINGS screen appears again.

# 2.5.2.14 NMEA Settings (NMEA SET)

The AlphaLine instrument is able to transmit NMEA sentence to the external listener.

In this software version, it only supports the sentence VBW and DDC. To set up the output settings, execute the following procedure:





Figure 53: NMEA OUTPUT

- 1. In the MENU, touch the ADV SET button. The PASSWORD screen appears.
- 2. Key in the password and confirm with the  $\checkmark$  button. The ADVANCED SETTINGS MENU appears.
- **3.** Touch the NMEA SET button. The NMEA OUTPUT MENU appears, see *Figure 53: NMEA OUTPUT* on page 53
- 4. Touch the + or button to set SENTENCE to VBW, DDC or NONE.
  - Touch the + or button to set INTERVAL to 100, 250, 500, 1000, 2000 or BY CHANGE.
  - Touch the + or button to set PORT to OFF, UART0, UART1, UART2, UART3 or TCP.
- 5. Touch the  $\checkmark$  button when the settings are correct.
  - Note Please refer to Supported NMEA Sentences IEC 61162 on page 58 for more details about the supported sentences.



# 3 Maintenance

- CAUTION
  - This product contains no operator serviceable parts. Service and repair shall only be carried out by personnel trained and certified by ALPHATRON MARINE.
- CAUTION
  - When cleaning the surface, do not use any organic solvent such as thinner or benzine. Otherwise, the paint and markings on the surface may get damaged. For cleaning the surface, remove the dust and debris and wipe with a clean dry cloth.





# 4 Appendix A

Appendix A contains:

- 1. Hardware Specifications on page 56
- 2. Mechanical Drawings on page 60
- **3.** *Electric Diagrams* on page 62
- 4. Schematics on page 65





# 4.1 Hardware Specifications

# 4.1.1 Specifications MFM

Box Contents upon Delive	ery	Display Functionality		
AlphaLine MFM 3803.0242 gray / 3803.0244 black		Font display text	7	mm (viewing distance = 2 m)
Mounting bracket		Font operation buttons	3.	5 mm (viewing distance = 1 m)
Screws (4 pcs)		Accuracy	R	esolution 0.1°/min
USB flash drive with manua	als	Acoustic noise level	0	db
Template for cut-outs				
Sheet with front stickers		Display Specifications		Ϋ́.
		High quality TFT		Touch screen 6.5"
Physical Dimensions		Pixels		480 x 640 (aspect ratio 3:4)
Dimensions (WxHxD)	160x180x80 mm (6.30x7.09x3.15")	Orientation		Vertical
Panel cut-out (WxH)	138x172 mm (4.84x6.77")	Light intensity		Max. brightness 450 cd/m2
Weight	1.23 kg (2.71 lbs)	View angle (H/V)		140°/160°
		Maximum colors		16.7 million
Power Specifications				•
Power supply	24 VDC input +/- 20% (Single source)	Input/Output Signals	Input/Output Signals	
Power consumption	12 W (24 VDC @ 500 mA in rush prox. 4 A)	COM 0 (IEC 61162-2) isolated Mod		Modbus RTU Rx/Tx
Protection	Reverse polarity protection	COM 1 (IEC 61162-1) isolated N		NMEA Rx/Tx
Start-up time	30 sec.	COM 2 (IEC 61162-1) isolate	bd	NMEA Rx/Tx
		COM 3 (IEC 61162-1) isolate	ed	NMEA Rx/Tx
Operating Conditions		USB port (Mini)		Used for software update/maintena
Operating temperature	-25°C to +55°C <sup>1</sup>	Alarm output		NOC contact (potential free)
Operating humidity	Up to 95% (at 40°C)			
Storage temperature	-25°C to +70°C	Norms/Standards		1
Storage humidity	Up to 95% (at 40°C)	IEC 60945 (2002)		Incl. IEC 60945 Corrigendum 1 (20
IP rating	IP56 front / IP22 back	Standard DNV 2.4		Det Norske Veritas
Compass safe distance	Std: 0.1m / Steering: 0.1m	IEC 61162 series		NMEA Definitions
		IEC 62288 (2014)		Testing methods
Environmental according	to DNV 2.4 table 2.1			
Temperature	Class D	4		
Humidity	Class B	_		
Vibration	Class A			
EMC compatibility	Class B			

Enclosure

Class C

<sup>&</sup>lt;sup>1</sup> Although the test conditions for bridge units provide for a maximum operation temperature of 55°C, continuous operation of all electronic components should, if possible, take place at ambient temperature of 25°C. This is necessary for a long life and low service costs.





# 4.1.2 Specifications MFL

ox Contents upon Deliv	/ery	Display Functionality	
lphaLine MFL 3803.0246	grey / 3803.0248 black	Font display text	7 mm (viewing distance = 2 m)
Nounting bracket		Font operation buttons	3.5 mm (viewing distance = 1 m)
Screws (4 pcs)		Accuracy	Resolution 0.1°/min
USB flash drive with manu	als	Acoustic noise level	0 db
Template for cut-outs			
Sheet with front stickers		Display Specifications	
	· · · · · · · · · · · · · · · · · · ·	High quality TFT	Touch screen 8.4"
Power Specifications		Pixels	800 x 600 (aspect ratio 4:3)
Power supply	24 VDC input +/- 20% (Single source)	Orientation	Horizontal
Power consumption	12 W (24 VDC @ 500 mA in rush prox. 4 A)	Light intensity	Max. brightness 450 cd/m2
Protection	Reverse polarity protection	View angle (H/V)	140°/180°
Start-up time	30 sec.	Maximum colors	16.7 million
Operating Conditions		Input/Output Signals	
Operating temperature	-25°C to +55°C <sup>2</sup>	COM 0 (IEC 61162-2) isolate	ed Modbus RTU Rx/Tx
Operating humidity	Up to 95% (at 40°C)	COM 1 (IEC 61162-1) isolate	ed NMEA Rx/Tx

Operating temperature	-25°C to +55°C <sup>2</sup>
Operating humidity	Up to 95% (at 40°C)
Storage temperature	-25°C to +70°C
Storage humidity	Up to 95% (at 40°C)
IP rating	IP56 front / IP22 back
Compass safe distance	Std: 0.1m / Steering: 0.1m

Class D

Class B Class A

Class B

Class C

Environmental according to DNV 2.4 table 2.1

Temperature

Humidity

Vibration

Enclosure

EMC compatibility

	USB port (Mini)	Used for software update/maintenance
	Alarm output	NOC contact (potential free)
	Norms/Standards	
	IEC 60945 (2002)	Incl. IEC 60945 Corrigendum 1 (2008)
	Standard DNV 2.4	Det Norske Veritas
	IEC 61162 series	NMEA Definitions
	IEC 62288 (2014)	Testing methods

NMEA Rx/Tx

NMEA Rx/Tx

COM 2 (IEC 61162-1) isolated

COM 3 (IEC 61162-1) isolated

2	Although the test conditions for bridge units provide for a maximum operation temperature of 55°C, continuous operation of all electronic components should, if
	possible, take place at ambient temperature of 25°C. This is necessary for a long life and low service costs.





# 4.1.3 Specifications Analog Interface Mk.2

Box Contents upon Delive	ery	Environmental accordi	ng to DNV 2.4 table 2.1
Analog Interface Mk.2 3109.0252 (River) OR		Temperature	Class D
Analog Interface Mk.2 3699	0.0414 (Central Dimmer)	Humidity	Class B
		Vibration	Class A
Physical Dimensions		EMC compatibility	Class B
Dimensions (WxHxD)	22.6x114x144 mm (0.89x4.49x5.67")	Enclosure	Class C
Weight	0.14 kg (0.31 lbs)		
		Input/Output Signals	
Power Specifications		MODBUS Port (IEC 611	62-2) Modbus RTU Rx/Tx
Power supply	24 VDC input +/- 20% (Single source)	NMEA Port (IEC 61162-	I) NMEA Rx/Tx
Power consumption	2.4 W (24V DC @ 100 mA)	Analog Rudder input ch.	1 +/-5 V +/-10 V +/-20 V
Protection	Reverse polarity protection by serial diode	Analog Rudder input ch.	2 +/-5 V +/-10 V +/-20 V
Start-up time	Direct	Analog Input ch.1	4-20 mA
Operating Conditions		Analog Input ch.2	4-20 mA
Operating temperature	-5° C to +55° C	USB Port (Mini)	Used for software update/ma
Operating humidity	Up to 95% (at 40° C)	Norms/Standards	
Storage temperature	-25° C to +70° C	IEC 60945 (2002)	Incl. IEC 60945 Corrigendun
Storage humidity	Up to 95% (at 40° C)	Standard DNV 2.4	Det Norske Veritas
IP rating	IP22	IEC 61162 series	NMEA Definitions
Compass safe distance	Std: 0.1 m / Steering: 0.1 m		

# 4.1.4 Available Accessories

Available Accessories	
MFL IP56 Kit	3698.0020
MFM IP56 Kit	3698.0018
Analog Interface Mk.2	3109.0252 (River)

Table 19: Available Accessories

# 4.2 Software Specifications

# 4.2.1 Supported NMEA Sentences IEC 61162

Supported NMEA sentences (IEC 61162)	
Primary IN	\$xxRSA
Primary IN	\$xxROT
Secondary IN	\$xxDDC
Secondary OUT	\$VDDDC
Secondary OUT	\$VDRSA

### Table 20: Supported NMEA Sentences





# 4.2.2 Alert List

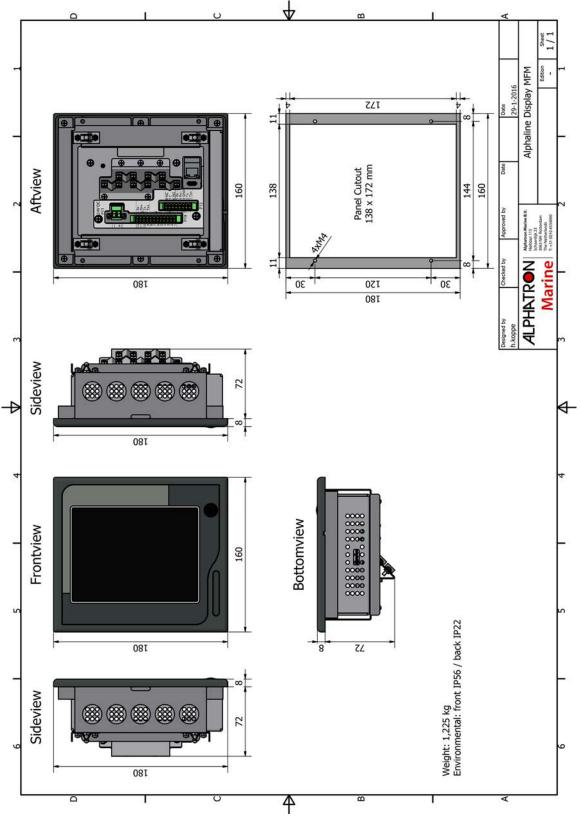
Alert list	
Invalid checksum of NMEA sentence	Checksum of incoming sentence is incorrect
Parsing of NMEA failed	Contents of incoming sentence is incorrect
No Rudder information received	NMEA: missing of correct Rudder Angle sentence (>6 sec.)
No Rudder information received	Modbus: missing correct register value (>6 sec.)
Rudder angle was too high	Received rudder angle is over the positive limit
Rudder angle was too low	Received rudder angle is over the negative limit
No Rate of Turn information received	NMEA: Missing of correct ROT sentence (> 6 sec.)
Modbus timed out	Modbus communication is disconnected

Table 21: Alert List

JRC

# 4.3 Mechanical Drawings

# 4.3.1 Mechanical Drawing MFM







# 4.3.2 Mechanical Drawing MFL

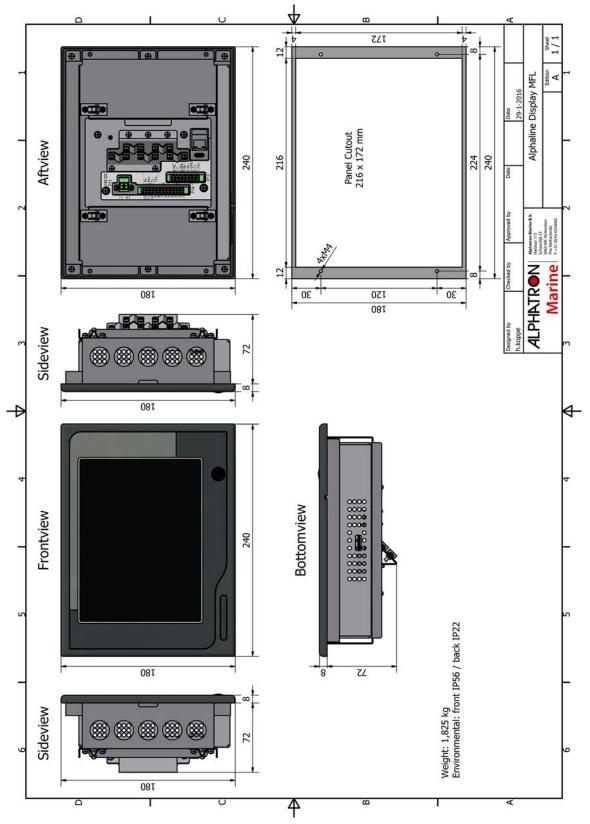


Figure 55: Mechanical Drawing MFL





**4.4 Electric Diagrams** The cable diagrams and connection diagrams illustrate the connections to hardware, power and other equipment.





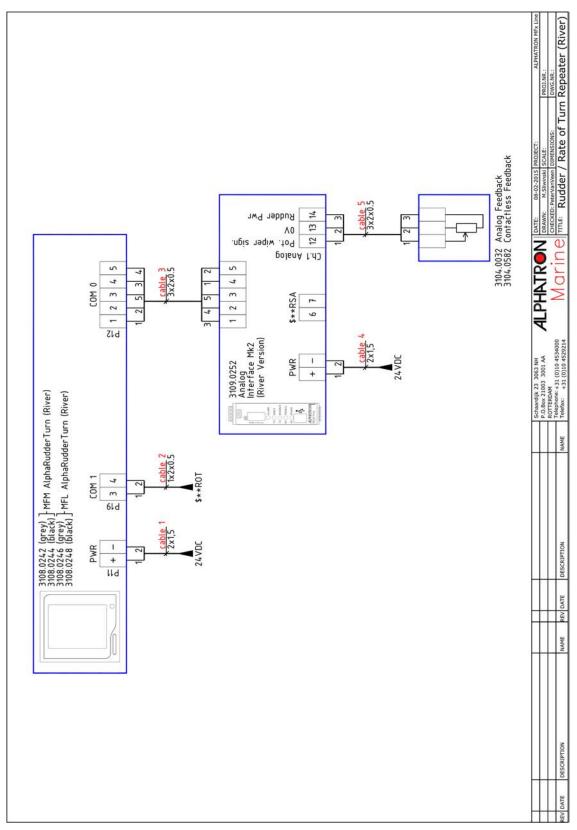
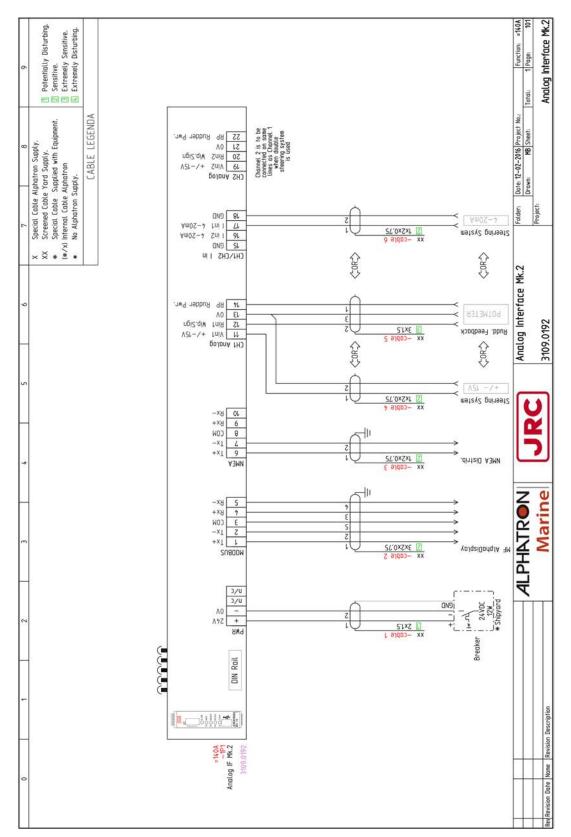


Figure 56: Connection Diagram AlphaRudderTurn





# 4.4.2 Connection Diagram Analog Interface Mk.2

Figure 57: Connection Diagram Analog Interface Mk.2





# **4.5 Schematics**

This chapter contains the schematics of the AlphaLine instruments. The commissioning engineer uses the schematics to be able to connect the signals according to the ship's requirements.



# 4.5.1 Schematics AlphaLine MF Display Unit

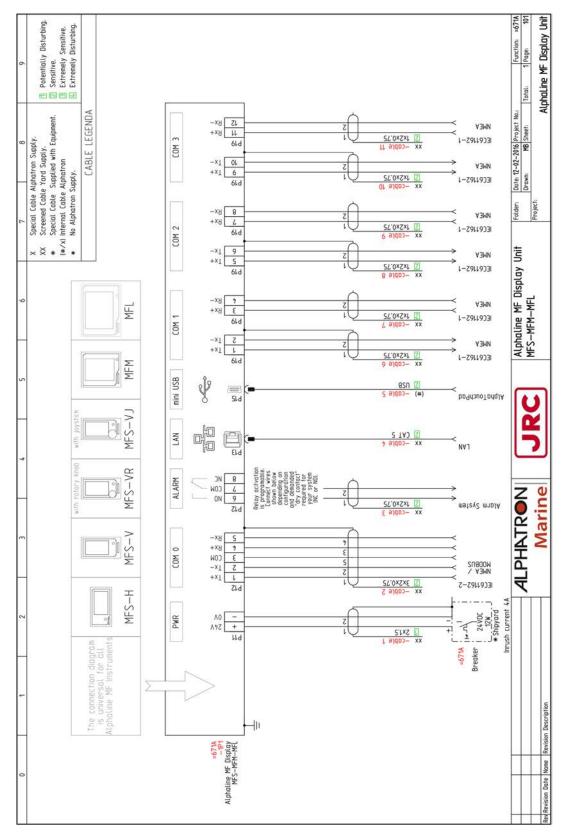
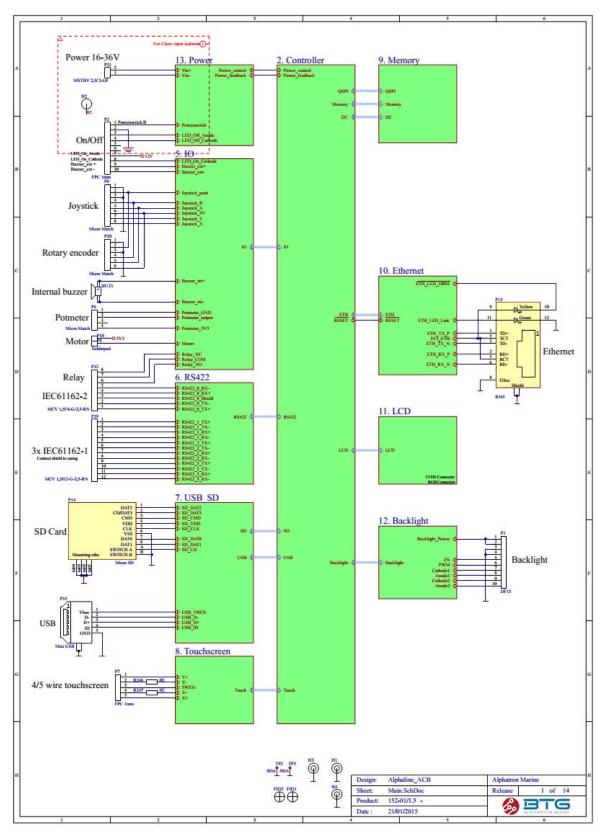


Figure 58: Schematics AlphaLine MF Display Unit





# 4.5.2 Schematics AlphaLine Instrument

Figure 59: Schematics AlphaLine Instrument

# All over the world, close to the customer

# JRC/Alphatron Marine

Schaardijk 23 (harbor 115) 3063 NH Rotterdam The Netherlands T +31 10 453 4000 F +31 10 453 4010 service @alphatronmarine.com www.jrc.am The information in this document is subject to change without notice and does not represent a commitment on the part of Alphatron Marine B.V.

Document : Installation and Operation Manual Project no. : AlphaRudderTurn Version : V1.0.6 <sup>©</sup> All rights reserved Alphatron Marine B.V.

# Centers of Excellence

Houston, Rotterdam, Singapore, Tokyo